

CONFIRMED
MAY 1986

Specification for

Marine guardrails, stanchions, etc. —

**Part 2: Gates and portable guardrail
sections for merchant ships
(excluding passenger ships)**

UDC 629.12.011.79:629.123.4:69.028.111

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW

BSI
Documents

AVA

Document Sharing Hub

Foreword

This Part of this British Standard has been prepared under the authority of the Shipbuilding and Marine Industry Standards Committee and is based on a proposal submitted by the British Ship Research Association. It forms Part 2 of BS MA 40 “*Marine guardrails, stanchions, etc.*” and deals with gates and portable guardrail sections for merchant ships excluding passenger ships. Other Parts are as follows:

- *Part 1: Guardrails for merchant ships (excluding passenger ships);*
- *Part 3: Storm rails (exterior).*

Certification. Attention is drawn to the certification facilities described on the inside back cover of this standard.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

Amendments issued since publication

Amd. No.	Date	Comments

This British Standard, having been approved by the Shipbuilding and Marine Industry Standards Committee, was published under the authority of the Executive Board on 30 April 1975

© BSI 02-2000

The following BSI references relate to the work on this standard:
Committee reference SME/2
Draft for comment 73/34263

ISBN 0 580 08552 X

Contents

	Page
Foreword	Inside front cover
1 Scope	1
2 References	1
3 Definitions	1
4 Materials	1
5 Design, construction and installation	2
6 Quality of manufacture and finish	2
7 Inspection	2
Figure 1 — Guardrail gate	3
Figure 2 — Portable guardrail section	3
Figure 3 — Securing lug for gates and rail sections	4
Figure 4 — Hinges for gates	4
Figure 5 — Deck sockets for portable stanchions	5
Figure 6 — Details of stays for portable rail sections	6
Figure 7 — Lug for gate in open position (steel top rail)	6
Table 1 — Components and materials of gates and portable guardrail sections	1

