

High tensile steel fork joints (Unified threads) —

For aircraft

ICS 49.035

Foreword

This British Standard is published by BSI Standards Limited, under licence from The British Standards Institution.

BS SP 119 and SP 120:1957+A2:2012 supersedes BS SP 119 and SP 120:1957, which is withdrawn.

The start and finish of text introduced or altered by Amendment No. 2:2012 is indicated in the text by tags **A2** **A2**. Minor editorial changes are not tagged.

CAUTION. BS SP 119 fork joints have cadmium as a plating material, which has been restricted and/or banned for use in many countries owing to environmental and health concerns; they should not be used in new product designs. Local officials should be consulted about any concerns on using cadmium plated parts.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard, having been approved by the Aircraft Industry Standards Committee and endorsed by the Chairman of the Engineering Divisional Council, was published under authority of the General Council of the Institution on 15 April 1957

© The British Standards Institution 2012
Published by BSI Standards Limited 2012

The following BSI references relate to the work on this standard:—
Committee reference ACE/14
Drafts for comment
CT(ACE)3074,
12/30254191 DC

ISBN 978 0 580 76861 3

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 3 and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

Amendments issued since publication

Amd. No.	Date	Comments
4082	February 1961	Indicated by a sideline in the margin
A2	August 2012	See Foreword

Contents

	Page
Foreword	
1 Scope	1
2 Material	1
3 Dimensions	1
4 Screw threads	1
5 Protective finish	1
6 Freedom from defects	1
7 Identification and marking	1
Figure 1	2
Table 1 — British Standard numbers and materials	1
Table 2 — Dimensions and code letters of high tensile steel fork joints (unified threads) for aircraft	3