

Förderverein für Elektrotechnische Normung (FEN) e. V.
Cenelec Electronic Components Committee

CECC

Système Harmonisé d'Assurance de la Qualité
des Composants Electroniques

SPECIFICATION PARTICULIERE:

**CONNECTEURS COAXIAUX
POUR FREQUENCE
RADIOELECTRIQUE
Série BNC**

Harmonized System of Quality Assessment for
Electronic Components

DETAIL SPECIFICATION:

**RADIO FREQUENCY
COAXIAL CONNECTORS
Series BNC**

Harmonisiertes Gütebestätigungssystem für
Bauelemente der Elektronik

BAUARTSPEZIFIKATION:

**HOCHFREQUENZ-
KOAXIAL-STECKVERBINDER
Serie BNC**



1

Edition
Issue
Ausgabe

CECC 22121-808

1985

**Copyright – all rights reserved**

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Droits de reproduction réservés

Aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'éditeur.

Alle Rechte vorbehalten

Insbesondere darf kein Teil dieser Veröffentlichung in irgend-einer Form oder nach irgendeinem Verfahren, elektronisch oder mechanisch, einschließlich Fotokopieren und Mikrofilm, ohne schriftliche Einwilligung des Herausgebers vervielfältigt oder verwertet werden.

PREFACE

This detail specification (DS) was prepared by CECC Group 22: 'RF Connectors'.

It relates to Series BNC connectors covered by sectional specification CECC 22 120 and by blank detail specification CECC 22 121. These in turn are related to the generic specification CECC 22 000.

The text of this DS was circulated to the CECC for voting in the document detailed below and was ratified by the President of the CECC for printing as a CECC specification.

<u>Document</u>	<u>Voting Date</u>	<u>Report on the Voting</u>
CECC(Secretariat)1353	August 1983	CECC(Secretariat)1469

CECC 22 121-808 Issue 1

[1]	page 1 of 5...	[2] CECC 22 121- 808																																									
ELECTRONIC COMPONENT OF ASSESSED [3] QUALITY IN ACCORDANCE WITH GENERIC SPECIFICATION CECC 22 000 SECTIONAL SPECIFICATION CECC 22 120	[4] Issue																																										
[5] DETAIL SPECIFICATION for RADIO FREQUENCY COAXIAL CONNECTOR OF ASSESSED QUALITY SERIES BNC Socket, single hole fixing front mounting Style: solder bucket Function: Mass 20 g (max) Special Features:																																											
[6] Assessment level : H Climatic category: 55./155/21. Characteristic impedance: 50 Ω Assessment level variation(s):																																											
[7] Outline and maximum dimensions Panel piercing and mounting details Solder bucket to accommodate 1,5 mm max. conductor orientation optional. The maximum envelope dimensions are in accordance with IEC 169-8 However the orientation of the fixing thread flat relative to the coupling pins deviates from IEC 169-8 by 90°																																											
[8] Variants* <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Variant Number</th> <th rowspan="2">Description of Variant</th> <th colspan="3">Relevant Cable(s)</th> </tr> <tr> <th colspan="2">Body finish</th> <th>IEC</th> <th>RG</th> <th>URM(UK)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Ag</td> <td style="text-align: center;">Non tarnish alloy</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align: center;">-01</td> <td style="text-align: center;">-02</td> <td style="text-align: center;">-</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> </tr> <tr> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> </tr> <tr> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> <td>.....</td> </tr> </tbody> </table> * NOTE - All centre contacts to be gold plated.			Variant Number		Description of Variant	Relevant Cable(s)			Body finish		IEC	RG	URM(UK)	Ag	Non tarnish alloy					-01	-02	-	na	na	na																		
Variant Number		Description of Variant	Relevant Cable(s)																																								
Body finish			IEC	RG	URM(UK)																																						
Ag	Non tarnish alloy																																										
-01	-02	-	na	na	na																																						
.....																																											
.....																																											
.....																																											
Information about manufacturers who have components qualified to this detail specification is available in the current CECC 00 200: Qualified Products List																																											

[9] PROPERTIES (Ratings & Characteristics - including limiting conditions of use)

TEST		CECC 22 120 PARA.	VALUE	REMARKS
ELECTRICAL				
Nominal impedance	<u>Variant No./</u> <u>Designation</u>		50Ω	<u>Measurement frequency</u> <u>range</u>
Reflection factor	-01 to -02	4.4.1	na	unmatched
+ Proof voltage at sea level	-01 to -02	4.4.5	1,5... kV	860 to 1060 mbar
+ Proof voltage at 20 km altitude	-01 to -02	4.6.5	300... V	44 mbar
+ Working voltage at sea level	-01 to -02		500 V	860 to 1060 mbar
+ Working voltage at 20 km altitude	-01 to -02		125... V	44 mbar
+ R. F. high potential withstanding voltage	-01 to -02	4.4.7	na kV	
Screening effectiveness	-01 to -02	4.4.8	Z _t na	
Discharge voltage (corona)	-01 to -02	4.4.9	na V	extinction voltage

+ Voltage values are r.m.s. values of a.c. at 50-60 Hz unless otherwise specified.

TEST	CECC 22 120 PARA.	VALUE	REMARKS
ELECTRICAL (continued)			
Centre contact resistance	4.4.2	$\leq 2,5 \text{ m}\Omega$ $\leq 7,5 \text{ m}\Omega$	Initial After conditioning
Outer conductor continuity	4.4.3	$\leq 2,5 \text{ m}\Omega$ $\leq 7,5 \text{ m}\Omega$	Initial After conditioning
Insulation resistance	4.4.4	$\geq 5 \text{ G}\Omega$ $\geq 500 \text{ M}\Omega$	Initial After conditioning
MECHANICAL			
Contact captivation	4.5.2	15 N 0,03 Nm	
- axial force			
- torsional force			
Variant No. / Designation			
Effectiveness of clamping device against cable pulling	4.5.5 (1)	na N	
Effectiveness of clamping device against cable torsion	4.5.5 (2)	na Nm	
Tensile strength of coupling mechanism	4.5.6	300 N	
Engagement & separation	4.5.4		
- axial force (insertion & withdrawal)		$\leq 20 \text{ N}$ $\leq 0,25 \text{ Nm}$ $\geq 0,07 \text{ Nm}$	
- torque (bayonet lock)			
Mechanical endurance	4.7.1	500 operations	
ENVIRONMENTAL			
Bump	4.6.2	na	
Vibration	4.6.3	98 m/s^2 10 to 500 Hz	(10 g acceleration)
Shock	4.6.4	na	
Climatic category	4.6.5	55/155/21	
Sealing (panel and barrier sealed connectors)	4.6.8	na	1000-1100 mbar pressure differential
Sealing (hermetically sealed connectors)	4.6.9	na	1000-1100 mbar pressure differential

[10]

Supplementary Information

- marking of the component: in accordance with 2.4 of CECC 22 000.

1) component identification	Variant No./ Designation	Identification
	-01	22 121-808/01
	-02	22 121-808/02

ii) identity of manufacturer

iii) manufacturing date, code, year/week

- marking and contents of package: in accordance with 2.5 and 2.5.1 of CECC 22 000.

- i) information prescribed in 2.4 of CECC 22 000 detailed above
- ii) nominal characteristic impedance - unmatched style
- iii) assessment level code letter - H
- iv) any additional marking required - none

- ordering information: in accordance with 2.6 of CECC 22 000.

- related documents:

CECC 22 000	Generic specification for radio frequency connectors of assessed quality (and related documents, see 2.1 of CECC 22 000).
CECC 22 120	Sectional specification for r.f. connectors Series BNC.

- certified test records (RCE): in accordance with 3.5 of CECC 22 000 (requirements to be included later).

- structural similarity: in accordance with 3.2 and 3.4 of CECC 22 000.

[11] APPLICABLE TESTS FOR QUALITY CONFORMANCE INSPECTION & QUALIFICATION APPROVAL

SERIES .AWC...

ACCEPTANCE TESTS**GROUP A1**

Visual examination

GROUP B1

Outline dimensions
Compatibility mechanical
Engagement & separation
Gauge retention force
Sealing (barrier seal)
Sealing (hermetic)
Voltage proof

PERIODIC TESTS**GROUP C1 (d)**

Soldering
Insulation resistance

GROUP D1 (d)

Mechanical tests on cable clamping device
Bending moment
Static load
Tensile strength of coupling mechanism

GROUP D2 (d)

Contact resistance
Outer conductor continuity
Bump
Vibration
Shock
Damp heat, steady state
Corrosive atmosphere (salt mist)

GROUP D3

Dimensions and materials (piece parts)
Mass

GROUP D4 (d)

Mechanical endurance
High temperature endurance

GROUP D5 (d)

Industrial atmosphere Ø
(gold plated items only)

GROUP D6 (d)

Reflection factor
Screening effectiveness
Dust Ø

GROUP D7 (d)

Contact captivation
RF high potential withstanding voltage
Discharge test (corona)
Rapid change of temperature
Climatic sequence

GROUP D8 (d)

Resistance to solvents Ø

LEVEL H.				
Test Required	I.L.	AQL	Period	
a	S3	1,5%	Lot by Lot	Lot by Lot
a	S3	4%		
a	S3	1,5%		
a	S3	4%		
a	S3	1,5%		
na				
na				
na	S3	4%		

CECC 22 120 para.	Test Required	I.L.	AQL	Period
4.2	a	S3	1,5%	Lot by Lot
4.3.1	a	S3	4%	
4.5.7	a	S3	1,5%	
4.5.4	a	S3	4%	
4.5.1	a	S3	1,5%	
4.6.8	na			
4.6.9	na			
4.4.5	a	S3	4%	

CECC 22 120 para.	Test Required	I.L.	AQL	Period
4.6.1	a	S3	4%	6mths.
4.4.4	a	S3	4%	

LEVEL ...				
Test Required	I.L.	AQL	Period	
	</			

Total 12 sets + 3 sets of
piece parts each style *Total ... sets + 3 sets of
piece parts each style ***PROCEDURES****Quality Conformance Inspection**

Quality Conformance Inspection shall consist of Test Groups A1, B1 and C1.

Qualification Approval and its Maintenance

This shall consist of passing Test Groups A1, B1 and C1 over three consecutive lots, followed by selection of the required specimens from these lots which then successfully pass all the specified Group D tests.

NOTES

a = applicable
ia = if applicable
na = not applicable
IL = Inspection Level
AQL = Acceptance Quality Level

Ø = details of this test to be included later
± = unless using common piece parts
± = for Qualification Approval (QA) a total of 2 failures only permitted

(d) = destructive test - specimens shall not be returned to stock