

Förderverein für Elektrotechnische Normung (FEN) e. V.
Cenelec Electronic Components Committee

CECC

Système Harmonisé d'Assurance de la Qualité
des Composants Electroniques

SPECIFICATION PARTICULIERE:

**CONNECTEURS COAXIAUX
POUR FREQUENCE
RADIOELECTRIQUE
Série TNC**

Harmonized System of Quality Assessment for
Electronic Components

DETAIL SPECIFICATION:

**RADIO FREQUENCY
COAXIAL CONNECTORS
Series TNC**

Harmonisiertes Gütebestätigungssystem für
Bauelemente der Elektronik

BAUARTSPEZIFIKATION:

**HOCHFREQUENZ-
KOAXIAL-STECKVERBINDER
Serie TNC**



1

Edition
Issue
Ausgabe

CECC 22 201-801

1988



Documents

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Information about the System may be obtained from:



FEN Secretariat
and
CECC General Secretariat
Stresemannallee 15
D-6000 Frankfurt/Main 70
Telefon: (069) 6308283
Telex 4-12871 vdetz d
Telefax (069) 6308273 (Gr. 2/3)
or from the National Authorized Institutions
of the participating countries listed
who can supply copies of:

- 1 The Internal Regulations of the FEN e.V.
- 2 CECC Specifications of the FEN and National Specifications for the System
- 3 CECC 00 200: Qualified Products List (QPL) (biannual issues January and July, with three-monthly amendments)
- 4 CECC 00 300: CECC Publications and their related national documents (biannual issues June and December, with three-monthly amendments)

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Comité Electrotechnique Belge
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B-1000 Brussels

Denmark

Dansk Elektroteknisk Komite
Strandgade 36
DK-1401 Copenhagen K

Finland

Finnish Electrotechnical
Standards Association
P.O. Box 134
SF-00211 Helsinki 21

France

Union Technique de l'Electricité
Participation française au CECC
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F-75783 Paris Cedex 16

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and Standards
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PREFACE

This detail specification (DS) was prepared by CECC Working Group 22: 'RF Connectors'.

It relates to Series TNC connectors covered by sectional specification CECC 22 200 and by blank detail specification CECC 22 201. These in turn are related to the generic specification CECC 22 000.

The text of this DS was circulated amongst members of CECC WG22 and was approved for publication under the accelerated procedure for the acceptance of detail specifications in accordance with Decision 10 of the minutes of the CECC CD in document CECC(Secretariat)1838.

Document

CECC(Secretariat) 1869

Approval Date

March 1986

CECC 22 201-801 Issue 1

[1]	page 1 of 9..	[2] CECC 22 201 - 801.. ..	
ELECTRONIC COMPONENT OF ASSESSED [3] QUALITY IN ACCORDANCE WITH GENERIC SPECIFICATION CECC 22 000 SECTIONAL SPECIFICATION CECC 22 200	[4]	Issue	1

[5] DETAIL SPECIFICATION for

RADIO FREQUENCY COAXIAL CONNECTOR OF ASSESSED QUALITY:

SERIES

TNC

Style: Straight plug for flexible cable

Special Features & Markings:

Method of cable/wire* attachment: centre conductor - solder/crimp*

: outer conductor - solder/clamp/crimp*

Mass: ²²g.....(Max.) *Delete as appropriate[6] Assessment level H.... Characteristic impedance 50 Ω Climatic category 55../155../21....

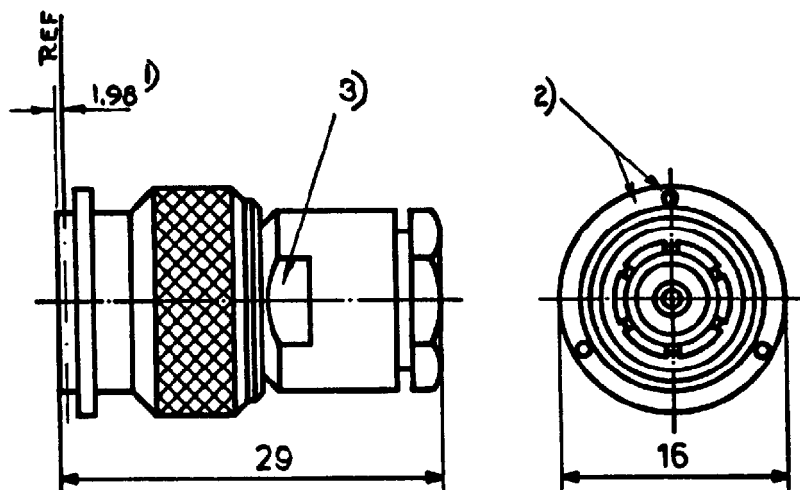
[7] Outline and maximum dimensions



Panel piercing and mounting details

NOTES:

1. With nut fully forward.
2. Optional flange to accommodate three equi-spaced wire-locking holes 0,69 mm diameter min. when required - see 8) below.
3. Flats to suit standard wrench.



For mating interface dimensions and position of reference plane see CECC 22 200

Maximum panel thickness: for front mounting^{na}..... mm, for rear mounting^{na}..... mm

The outline dimensions meet the requirements of

[8] Variants **

<u>Variant No:</u>		<u>Description of Variant</u>		<u>Relevant Cables</u>			
<u>Non wire-locking</u>		<u>Wire-locking</u>		<u>IEC 96</u>	<u>RC</u>	<u>National Cables</u>	
<u>Body Finish</u>		<u>Body Finish</u>					
<u>Ag</u>	<u>Non-tarnish</u>	<u>Ag</u>	<u>Non-tarnish Alloy</u>			F	UK
	<u>Alloy</u>						
-01	-02	-11	-12	50-3-1,-3,-4,-6,-7	58C/u	KX15	URN43, 76
-03	-04	-13	-14	50-3-5	223 /u, 142B/u	KX23	-
-05	-06	-15	-16	75-4-1,-3,-4,-5,-7	59B/u, 140/u		URN90, 117
-07	-08	-17	-18	75-4-6	302/u		URN104, 106
-09	-10	-19	-20	75-4-2	-		-
** NOTE: All centre contacts to be gold plated							

Information about manufacturers who have components qualified to this detail specification is available in the current CECC 00 200: Qualified Products List.

RATINGS AND CHARACTERISTICS		CECC 22 200 CLAUSE	VALUE	REMARKS
MECHANICAL				
Contact captivation		4.5.2	20..... N	CECC 22 000 method (or as specified)
- axial force			na..... Nm	
- torque				
Static load (for fixed connectors only)		4.5.3	na..... N 10 mm from mounting plane	Parallel to mounting plane
Engagement and separation		4.5.4	0,25 Nm max.	To overcome friction
- torque			22..... N max.	
- axial force (insertion and withdrawal)				
Coupling torque			0,46 to 0,69 Nm	
- normal			1,7..... Nm	
- proof				
	Variant No./ Designation			
Effectiveness of clamping device against cable pulling	-01 to -20	4.5.5 (1)	100..... N	
				
				
				
				
				
				
				
Effectiveness of clamping device against cable torsion	-01 to -20	4.5.5 (2)	0,2..... Nm	
				
				
				
				
				
				
				
				
Tensile strength of coupling mechanism		4.5.6	450..... N	
Bending moment		4.5.9	na..... Nm	Relative to reference plane
ADDITIONAL MECHANICAL CHARACTERISTICS				

RATINGS AND CHARACTERISTICS	CECC 22 200 CLAUSE	VALUE	REMARKS
ENVIRONMENTAL			
Vibration	4.6.3	 ⁹⁸ m/s ² 10.....to.....500 Hz	(¹⁰ g acceleration)
Climatic category	4.6.5	55/155/21...	
Sealing (panel and barrier sealed connectors)	4.6.8	na.....	100 to 110 kPa pressure differential
Sealing (hermetically sealed connectors)	4.6.9	na.....	100 to 110 kPa pressure differential
ADDITIONAL ENVIRONMENTAL CHARACTERISTICS			
ENDURANCE			
Mechanical	4.7.1	500 ...operations	
High temperature	4.7.2	1000 at.....155 °C	with appropriate cable
ADDITIONAL ENDURANCE CHARACTERISTICS			

[10] SUPPLEMENTARY INFORMATION

- marking of the component: in accordance with 2.4 of CECC 22 000, in the following order of precedence:

(1) Component identification	Variant No./ Designation	Identification
	-01	22 201-801-01
	-02.....	22 201-801-02.....
	-03.....	22 201-801-03.....
	-04.....	22 201-801-04.....
	↓.....	↓.....
	-20.....	22 201-801-20.....
(2) Identification of manufacturer:		
(3) Manufacturing date, code; year/week.		

- marking and contents of package: in accordance with 2.5 and 2.5.1 of CECC 22 000 as follows:

- (1) Information prescribed in 2.4 of CECC 22 000 detailed above
- (2) Nominal characteristics impedance .50.Ω.....
- (3) Assessment level code letter .H.....
- (4) Any additional marking required

- ordering information: in accordance with 2.6 of CECC 22 000 as follows:

- (1) Number of the detail specification CECC 22 201-⁸⁰¹./Variant code
- (2) Assessment level code letter ..^H.....
- (3) Body finish (if more than one listed) ..^{see [8]}.....
- (4) Any additional information or special requirements

- related documents (if not included in CECC 22 000 or CECC 22 200):

.....

.....

- certified test records (RCE): in accordance with 3.7 of CECC 22 000
(when applicable) (requirements to be included later)

- structural similarity: in accordance with 3.2 and 3.4 of CECC 22 000.

NOTE: Relevant information on a basic style should be entered as Variant 01.

[11] TEST SCHEDULES AND INSPECTION REQUIREMENTS - SERIES TNC

ACCEPTANCE TESTS

GROUP A1

Visual examination

CECC 22 200 Clause	Level H			
	Test Required	IL	AQL	Period
4.2	a	S3	1,5%	Lot by Lot
4.3.1	a	S3	4%	Lot by Lot
4.5.7	a	S3	1,5%	
4.5.4	a	S3	1,5%	
4.5.1	a	S3	1,5%	
4.6.8	na			
4.6.9	na			
4.4.5	a	S3	4%	

GROUP B1

Outline dimensions

Compatibility mechanical

Engagement and
separationGauge retention force
(resilient contacts)

Sealing (panel and barrier)

Sealing (hermetic)

Voltage proof

PERIODIC TESTS

GROUP C1(d)

Soldering

Insulation resistance

CECC 22 200 Clause	Test Required	IL	AQL	Period
4.6.1	a	S3	4%	1 Year
4.4.4	a	S3	4%	

For notes relating to symbols: See page 9

	CEOC 22 200 Clause	Test Required	Specimens (may be from C1)	Permitted Failures per group†	Period
GROUP D1(d)					
Mechanical tests on cable clamping device	4.5.5	a	3 mated pairs or sets min.	1	3 Years
Static load	4.5.3	na			
Tensile strength of coupling mechanism	4.5.6	a			
GROUP D2(d)					
Contact resistance	4.4.2	a	3 mated pairs or sets min.	1	3 Years
Outer conductor continuity	4.4.3	a			
Vibration	4.6.3	a			
Shock	4.6.4	na			
Damp heat, steady state	4.6.6	a			
Salt mist	4.6.10	na			
GROUP D3					
Dimensions and materials (piece parts)*	4.3.2	a	1 set of piece-parts each style	1	3 Years
Mass	4.3.1	a			
GROUP D4(d)					
Mechanical endurance	4.7.1	a	3 mated pairs or sets min.	1	3 Years
High temperature endurance	4.7.2	a			
GROUP D5(d)					
Reflection factor	4.4.1	a	3 mated pairs or sets min.	1	3 Years
Screening effectiveness	4.4.8	a			

For notes relating to symbols: See page 9

GROUP D6(d)

CECC 22 200 Clause	Test Required	Specimens (may be from Cl)	Permitted Failures per group†	Period
Contact captivation	4.5.2	a		
Discharge test (corona)	4.4.9	a		
Rapid change of temperature	4.6.7	a	1	3 Years
Climatic sequence	4.6.5	a		

PROCEDURES

Quality Conformance Inspection

This shall consist of Test Groups A1 and B1 on a lot-by-lot basis and C1 on an annual basis.

Qualification Approval and its Maintenance

This shall consist of three consecutive lots passing Test Groups A1 and B1 followed by selection of specimens from lots as appropriate. These specimens shall successfully pass the specified periodic C1 and D tests.

NOTES:

a = applicable

IL = Inspection Level

AQL = Acceptable Quality Level

* = Unless using common piece-parts

† = For Qualification Approval (QA) a total of 2 failures only permitted

(d) = destructive test - specimens shall not be returned to stock.