

Förderverein für Elektrotechnische Normung (FEN) e. V.
Cenelec Electronic Components Committee

CECC

Système Harmonisé d'Assurance de la Qualité des Composants Electroniques

SPECIFICATION PARTICULIERE:

CONNECTEURS COAXIAUX POUR FREQUENCE RADIOELECTRIQUE Série MCX

Harmonized System of Quality Assessment for Electronic Components

DETAIL SPECIFICATION:

RADIO FREQUENCY COAXIAL CONNECTORS Series MCX

Harmonisiertes Gütebestätigungssystem für Bauelemente der Elektronik

BAUARTSPEZIFIKATION:

HOCHFREQUENZ- KOAXIAL-STECKVERBINDER Serie MCX



1 Edition
Issue
Ausgabe

CECC 22 221-805

1986

AVA Documents
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PREFACE

This detail specification (DS) was prepared by CECC Group 22: 'RF Connectors'.

It relates to Series MCX connectors covered by sectional specification CECC 22 220 and by blank detail specification CECC 22 221. These in turn are related to the generic specification CECC 22 000.

The text of this DS was circulated to the CECC for voting in the document detailed below and was ratified by the President of the CECC for printing as a CECC specification.

<u>Document</u>	<u>Voting Date</u>	<u>Report on the Voting</u>
CECC (Secretariat) 1736	June 1985	CECC (Secretariat) 1862

[1]	page 1 of ..9	[2] CECC 22 221 - 805	
ELECTRONIC COMPONENT OF ASSESSED [3] QUALITY IN ACCORDANCE WITH GENERIC SPECIFICATION .CECC.22.000 SECTIONAL SPECIFICATION .CECC.22.220	[4]		

[5] DETAIL SPECIFICATION for

RADIO FREQUENCY COAXIAL CONNECTOR OF ASSESSED QUALITY:

SERIES

MCX

Style: Right angle bulkhead socket single hole mounting.

Special Features & Markings:

Method of cable/wire attachment: centre conductor - solder
: outer conductor -

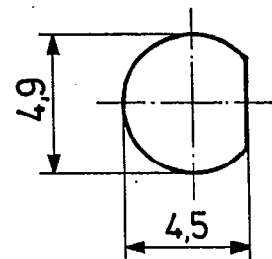
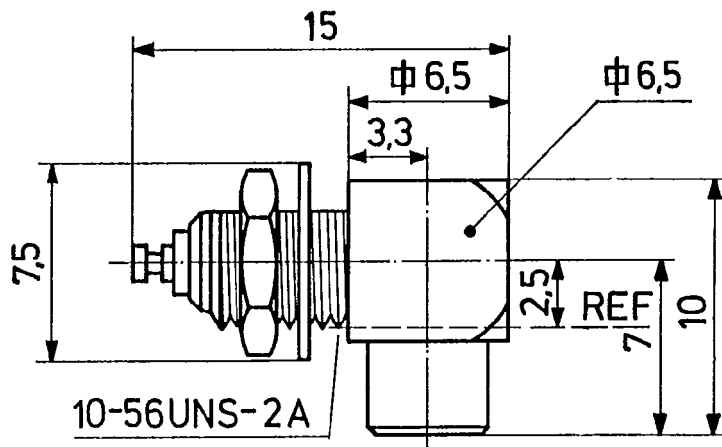
.....
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Mass: 2,5g.....(Max.)

[6] Assessment level ...H... Characteristic impedance 50 Ω Climatic category ..55../155../21....

[7] Outline and maximum dimensions

Panel piercing and mounting details



For mating interface dimensions and position of reference plane see CECC 22 220

Maximum panel thickness: for front mounting 2,5..... mm, for rear mounting na..... mm

The outline dimensions meet the requirements of

[8] Variants

Variant No.	Description of Variant	Relevant Cables		
		IEC 96	RG	National Cables
-01	Connector, gold plated			
.....				
.....				
.....				
.....				
.....				
.....				
.....				

Information about manufacturers who have components qualified to this detail specification is
available in the current CECC 00 200: Qualified Products List.

[9] PERFORMANCE (including limiting conditions of use)

RATINGS AND CHARACTERISTICS		CECC 22 220 CLAUSE	VALUE	REMARKS
ELECTRICAL				
	Variant No./ Designation			Measurement freq. range
Reflection Factor	-01.	4.4.1	na.....	
				
				
				
				
				
				
				
Centre contact resistance		4.4.2	< 5,0. mΩ < 15,0. mΩ	Initial After conditioning
Outer conductor continuity		4.4.3	< 2,5. mΩ < 7,5. mΩ	Initial After conditioning
Insulation resistance		4.4.4	> 1. GΩ > 500. MΩ	Initial After conditioning
+ Proof Voltage at sea level	-01.	4.4.5	1. kV	86 to 106 kPa (860 to 1060 mbar)
				
				
				
				
				
				
				
				
+ Proof Voltage at 20 km altitude	-01.	4.6.5	100. V	4,4 kPa (44 mbar)
				
				
				
				
				
				
				
				

+ Voltage values are r.m.s. values of a.c. at 50 to 60 Hz unless otherwise stated.

RATINGS AND CHARACTERISTICS		CECC 22 220 CLAUSE	VALUE	REMARKS
ELECTRICAL				
+ Working Voltage at sea level	Variant No./ Designation			
	-01..		...335..... V	86 to 106 kPa
				(860 to 1060 mbar)
				
				
				
				
				
				
				
+ Working Voltage at 20 km altitude	-01..		85..... V	4,4 kPa
				(44 mbar)
				
				
				
				
				
				
				
				
Screening effectiveness	-01..	4.4.8	Z_t na...	
				
				
				
				
				
				
				
				
				
ADDITIONAL ELECTRICAL CHARACTERISTICS				
MECHANICAL				
Contact captivation:		4.5.2		
- axial force			10.... N	CECC 22 000 method
- torque			na... Nm	

+ Voltage values are r.m.s. values of a.c. at 50 to 60 Hz unless otherwise stated.

RATINGS AND CHARACTERISTICS	CECC 22 220 CLAUSE	VALUE	REMARKS
MECHANICAL			
Engagement and separation - axial force	4.5.4	...na. N max. ...na. N min.	
Variant No./ Designation			
Effectiveness of clamping device against cable pulling	4.5.5 (1)	...na..... N	
Effectiveness of clamping device against cable torsion	4.5.5 (2)	...na..... Nm	
Bending moment	4.5.9	...0,5..... Nm	Relative to reference plane
ADDITIONAL MECHANICAL CHARACTERISTICS			
ENVIRONMENTAL			
Vibration	4.6.3	...98.... m/s ² .10..to.500 Hz	(.10g acceleration)
Climatic Category	4.6.5	.55./155/21.	
Sealing (panel and barrier sealed connectors)	4.6.8	...na.....	100 to 110 kPa pressure differential (1000 to 1100 mbar)

RATINGS AND CHARACTERISTICS	CECC 22 220 CLAUSE	VALUE	REMARKS
ENVIRONMENTAL			
Sealing (hermetically sealed connectors)	4.6.9	na.....	100 to 110 kPa pressure differential (1000 to 1100 mbar)
ADDITIONAL ENVIRONMENTAL CHARACTERISTICS			
ENDURANCE			
Mechanical	4.7.1	500.operations	
High temperature	4.7.2	1000..... h at 155..... °C	
ADDITIONAL ENDURANCE CHARACTERISTICS			

[10] SUPPLEMENTARY INFORMATION

- marking of the component: in accordance with 2.4 of CECC 22 000,
in the following order of precedence:

(1) Component identification	Variant No./ Designation	Identification
	-01..	22 221-805/01.....
		
		
		
		
		
		
		
(2) Identification of manufacturer:		
(3) Manufacturing date code; year/week.		

- marking and contents of package: in accordance with 2.5 and 2.5.1 of
CECC 22 000 as follows:

- (1) Information prescribed in 2.4 of CECC 22 000 detailed above
- (2) Nominal characteristic impedance 50Ω
- (3) Assessment level code letter _H
- (4) Any additional marking required

- ordering information: in accordance with 2.6 of CECC 22 000 as follows:
 - (1) Number of the detail specification CECC 22 221-805/Variant code
 - (2) Assessment level code letter ...H.....
 - (3) Body finish (if more than one listed) see variant numbers in [8]
 - (4) Any additional information or special requirements
- related documents (if not included in CECC 22 000 or CECC 22 220):
.....
.....
- certified test records (RCE): in accordance with 3.7 of CECC 22 000
(when applicable) (requirements to be included later)
- structural similarity: in accordance with 3.2 and 3.4 of CECC 22 000

NOTE: Relevant information on a basic style should be entered as variant 01.

11 TEST SCHEDULES AND INSPECTION REQUIREMENTS - SERIES MCX

Details of tests and quality assessment inspection requirements for Levels H and U are given in 5.1 of CECC 22 220.

ACCEPTANCE TESTS

GROUP A1

Visual examination

CECC 22 220 Clause	Level H			
	Test Required	IL	AQL	Period
4.2	a	S 3	1,5 %	
4.3.1	a	S 3	4 %	lot by lot
4.5.7	a	S 3	1,5 %	
4.5.4	na			
4.5.1	a	S 3	1,5 %	
4.6.8	na			
4.6.9	na			
4.4.5	a	S 3	4 %	

GROUP B1

Outline dimensions

Compatibility mechanical

Engagement and
separationGauge retention force
(resilient contacts)

Sealing (panel and barrier)

Sealing (hermetic)

Voltage proof

PERIODIC TESTS

GROUP C1(d)

Soldering

Insulation resistance

CECC 22 220 Clause	Test Required	IL	AQL	Period
4.6.1	a	S 3	4 %	1 yearly
4.4.4	a	S 3	4 %	1 yearly

For notes relating to symbols: See page 9.

	CECC 22 220 Clause	Test Required	Specimens (may be from Cl)	Permitted Failures per group†	Period
GROUP D1(d)					
Mechanical tests on cable clamping device	4.5.5	na	3 mated pairs or sets min.	1	3 yearly
Bending moment	4.5.9	a			
GROUP D2(d)					
Contact resistance	4.4.2	a	3 mated pairs or sets min.	1	3 yearly
Outer conductor continuity	4.4.3	a			
Vibration	4.6.3	a			
Damp heat, steady state	4.6.6	a			
Salt mist	4.6.10	a			
GROUP D3					
Dimensions and materials (piece parts)*	4.3.2	a	1 set of piece parts each style	1	3 yearly
Mass	4.3.1	a			
GROUP D4(d)					
Mechanical endurance	4.7.1	a	3 mated pairs or sets min.	1	3 yearly
High temperature endurance	4.7.2	a			
GROUP D5(d)					
Reflection factor	4.4.1	na			
Screening effectiveness	4.4.8	na			

For notes relating to symbols: See page 9.