

Förderverein für Elektrotechnische Normung (FEN) e. V.
Cenelec Electronic Components Committee

CECC



Système Harmonisé d'Assurance de la Qualité
des Composants Electroniques

SPECIFICATION PARTICULIERE:

**CONNECTEURS COAXIAUX
POUR FREQUENCE
RADIOELECTRIQUE
Série MCX**

Harmonized System of Quality Assessment for
Electronic Components

DETAIL SPECIFICATION:

**RADIO FREQUENCY
COAXIAL CONNECTORS
Series MCX**

Harmonisiertes Gütebestätigungssystem für
Bauelemente der Elektronik

BAUARTSPEZIFIKATION:

**HOCHFREQUENZ-
KOAXIAL-STECKVERBINDER
Serie MCX**

1 Edition
Issue
Ausgabe

CECC 22 221-813

1986

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PREFACE

This detail specification (DS) was prepared by CECC Group 22: 'RF Connectors'.

It relates to Series MCX connectors covered by sectional specification CECC 22 220 and by blank detail specification CECC 22 221. These in turn are related to the generic specification CECC 22 000.

The text of this DS was circulated to the CECC for voting in the document detailed below and was ratified by the President of the CECC for printing as a CECC specification.

<u>Document</u>	<u>Voting Date</u>	<u>Report on the Voting</u>
CECC (Secretariat) 1744	June 1985	CECC (Secretariat) 1862

[1]

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of ..9[2]
CECC 22 221 - 813

ELECTRONIC COMPONENT OF ASSESSED [3]
QUALITY IN ACCORDANCE WITH
GENERIC SPECIFICATION ..CECC.22.000
SECTIONAL SPECIFICATION ..CECC.22.220

[4]

.....
.....

[5] DETAIL SPECIFICATION for
RADIO FREQUENCY COAXIAL CONNECTOR OF ASSESSED QUALITY:

SERIES

MCX

Style: ...Right angle plug for flexible cable.....

Special Features & Markings:

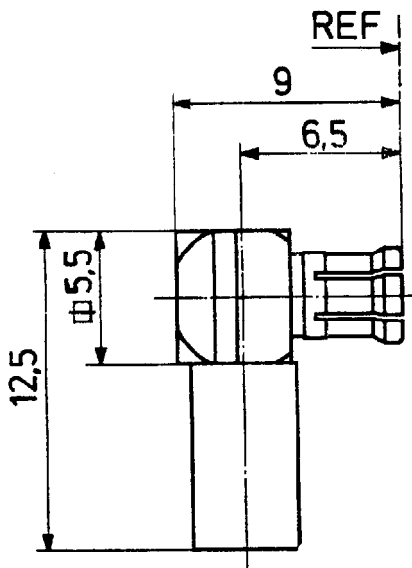
Method of cable/wire attachment: centre conductor - solder
: outer conductor - crimp

Mass: 1,59.....(Max.)

[6] Assessment level ...H... Characteristic impedance 50 Ω Climatic category ..55../.155../.21..

[7] Outline and maximum dimensions

Panel piercing and mounting details



Crimp dies and cable stripping
dimensions to conform with the
instructions supplied by the
manufacturer

For mating interface dimensions and position of reference plane see CECC 22 220

Maximum panel thickness: for front mounting na..... mm, for rear mounting na..... mm

The outline dimensions meet the requirements of

[8] Variants

Variant No.	Description of Variant	Relevant Cables		
		IEC 96	RG	National Cables
.....-01	Connector, gold plated	96 IEC-50-1-1	MIL-C-17/93(RG178..B/U).....	
.....-02	Connector, gold plated	96 IEC-50-2-2	MIL-C-17/113(RG316/U).....	
.....-03	Connector, gold plated	96 IEC-50-2-2		
.....		double screened		
.....				
.....				
.....				
.....				

Information about manufacturers who have components qualified to this detail specification is
available in the current CECC 00 200: Qualified Products List.

RATINGS AND CHARACTERISTICS		CECC 22 220 CLAUSE	VALUE	REMARKS
ELECTRICAL				
	Variant No./ Designation			
+ Working voltage at sea level	-01..		...170..... V	86 to 106 kPa (860 to 1060 mbar)
	-02..		...335.....	
	-03..		...335.....	
				
				
				
				
				
				
				
+ Working voltage at 20 km altitude	-01..		...45..... V	4,4 kPa (44 mbar)
	-02..		...85.....	
	-03..		...85.....	
				
				
				
				
				
				
				
Screening effectiveness	-01..	4.4.8	$Z_e \leq 50 \cdot 10^{-3}$	Providing ≥ 60 dB
	-02..		$t \leq 50 \cdot 10^{-3}$	
	-03..		$\leq 50 \cdot 10^{-3}$	
				
				
				
				
				
				
				
ADDITIONAL ELECTRICAL CHARACTERISTICS				
MECHANICAL				
Contact captivation:		4.5.2		
- axial force			10..... N	
- torque			na..... Nm	

+ Voltage values are r.m.s. values of a.c. at 50 to 60 Hz unless otherwise stated.

RATINGS AND CHARACTERISTICS	CECC 22 220 CLAUSE	VALUE	REMARKS
MECHANICAL			
Engagement and separation - axial force	4.5.4	engagement separation $\left\{ \begin{array}{l} \dots 6.3 \text{ N max.} \\ \dots 8 \text{ N min.} \\ \dots 20 \text{ N max.} \end{array} \right.$	
Effectiveness of clamping device against cable pulling	Variant No./ Designation 4.5.5 (1)	$\dots 32 \dots \text{ N}$ $\dots 53 \dots$ $\dots 107 \dots$	Distance 5 x D Distance 5 x D Distance 5 x D
Effectiveness of clamping device against cable torsion	4.5.5 (2)	$\dots 0,005 \dots \text{ Nm}$ $\dots 0,013 \dots$ $\dots 0,030 \dots$	Distance 5 x D Distance 5 x D Distance 5 x D
Bending moment	4.5.9	$\dots 0,5 \dots \text{ Nm}$	Relative to reference plane
ADDITIONAL MECHANICAL CHARACTERISTICS			
ENVIRONMENTAL			
Vibration	4.6.3	$\dots 98 \dots \text{ m/s}^2$ $\dots 10 \dots \text{ to } 500 \text{ Hz}$	(10.g acceleration)
Climatic category	4.6.5	$\dots 55/155/.21.$	
Sealing (panel and barrier sealed connectors)	4.6.8	$\dots na \dots$	100 to 110 kPa pressure differential (1000 to 1100 mbar)

RATINGS AND CHARACTERISTICS	CECC 22 220 CLAUSE	VALUE	REMARKS
ENVIRONMENTAL			
Sealing (hermetically sealed connectors)	4.6.9	0a.....	100 to 110 kPa pressure differential (1000 to 1100 mbar)
ADDITIONAL ENVIRONMENTAL CHARACTERISTICS			
ENDURANCE			
Mechanical	4.7.1	500..operations	
High temperature	4.7.2	1000..... h at...155... °C	
ADDITIONAL ENDURANCE CHARACTERISTICS			

[10] SUPPLEMENTARY INFORMATION

- marking of the component: in accordance with 2.4 of CECC 22 000,
in the following order of precedence:

(1) Component identification	Variant No./ Designation	Identification
	-01.	22 221-813/01.....
	-02.	22 221-813/02.....
	-03.	22 221-813/03.....
		
		
		
		
		
(2) Identification of manufacturer:		
(3) Manufacturing date code; year/week.		

- marking and contents of package: in accordance with 2.5 and 2.5.1 of
CECC 22 000 as follows:

- (1) Information prescribed in 2.4 of CECC 22 000 detailed above
- (2) Nominal characteristic impedance 50Ω
- (3) Assessment level code letter H.....
- (4) Any additional marking required

- ordering information: in accordance with 2.6 of CECC 22 000 as follows:

- (1) Number of the detail specification CECC 22 221-813/Variant
code
- (2) Assessment level code letter ..H.....
- (3) Body finish (if more than one listed) see variant numbers in [8]
- (4) Any additional information or special requirements

- related documents (if not included in CECC 22 000 or CECC 22 220):
.....
.....

- certified test records (RCE): in accordance with 3.7 of CECC 22 000
(when applicable) (requirements to be included later)

- structural similarity: in accordance with 3.2 and 3.4 of CECC 22 000.

NOTE: Relevant information on a basic style should be entered as variant
01.

[11] TEST SCHEDULES AND INSPECTION REQUIREMENTS - SERIES MCX

Details of tests and quality assessment inspection requirements for Levels H and U are given in 5.1 of CECC 22 220.

ACCEPTANCE TESTS		Level H			
	CECC 22 220 Clause	Test Required	IL	AQL	Period
GROUP A1					
Visual examination	4.2	a	S 3	1,5 %	
GROUP B1					
Outline dimensions	4.3.1	a	S 3	4 %	
Compatibility mechanical	4.5.7	a	S 3	1,5 %	
Engagement and separation	4.5.4	a	S 3	1,5 %	lot
Gauge retention force (resilient contacts)	4.5.1	a	S 3	1,5 %	by lot
Sealing (panel and barrier)	4.6.8	na			
Sealing (hermetic)	4.6.9	na			
Voltage proof	4.4.5	a	S 3	4 %	

PERIODIC TESTS					
	CECC 22 220 Clause	Test Required	IL	AQL	Period
GROUP C1(d)					
Soldering	4.6.1	na			
Insulation resistance	4.4.4	a	S 3	4 %	1 yearly

For notes relating to symbols: See page 9.

	CECC 22 220 Clause	Test Required	Specimens (may be from Cl)	Permitted Failures per group†	Period
GROUP D1(d)					
Mechanical tests on cable clamping device	4.5.5	a	3 mated pairs or sets min.	1	3 yearly
Bending moment	4.5.9	a			
GROUP D2(d)					
Contact resistance	4.4.2	a	3 mated pairs or sets min.	1	3 yearly
Outer conductor continuity	4.4.3	a			
Vibration	4.6.3	a			
Damp heat, steady state	4.6.6	a			
Salt mist	4.6.10	a			
GROUP D3					
Dimensions and materials (piece parts)*	4.3.2	a	1 set of piece parts each style	1	3 yearly
Mass	4.3.1	a			
GROUP D4(d)					
Mechanical endurance	4.7.1	a	3 mated pairs or sets min.	1	3 yearly
High temperature endurance	4.7.2	a			
GROUP D5(d)					
Reflection factor	4.4.1	a	3 mated pairs or sets min.	1	3 yearly
Screening effectiveness	4.4.8	a			

For notes relating to symbols: See page 9.