

Förderverein für Elektrotechnische Normung (FEN) e. V.
Cenelec Electronic Components Committee

CECC

**Système Harmonisé d'Assurance de la Qualité
des Composants Electroniques**

SPECIFICATION PARTICULIERE CADRE:

CONDENSATEURS FIXES A DIELECTRIQUE EN CERAMIQUE, CLASSE 2

Harmonized System of Quality Assessment for Electronic Components

BLANK DETAIL SPECIFICATION:

FIXED CAPACITORS OF CERAMIC DIELECTRIC, CLASS 2

Harmonisiertes Gütebestätigungssystem für Bauelemente der Elektronik

VORDRUCK FÜR
BAUARTSPEZIFIKATION:

FESTKONDENSATOREN MIT KERAMISCHEM DIELEKTRIKUM, KLASSE 2



2

Edition
Issue
Ausgabe

CECC 30 701

1989

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Cette page bleue doit être insérée après la page de garde de la CECC 30 701 Edition 2 (1989)

AMENDEMENT 2 A LA CECC 30 701:
SPECIFICATION PARTICULIERE CADRE:
CONDENSATEURS FIXES A DIELECTRIQUE
EN CERAMIQUE, CLASSE 2

Supprimer les pages 3/4 et insérer les nouvelles pages 3/4.
(Le titre du paragraphe 1.1 a été supprimé et le nouveau titre a été inséré).

Enregistrer cette modification sur la feuille jaune "Enregistrement des modifications".

Le texte de cette modification a été soumis au vote du CECC dans le document indiqué ci-dessous et a été ratifié par le Président du CECC pour être publié.

Document: CECC(Secretariat)2491
Date de vote: Février 1990
Rapport de vote: CECC(Secretariat)2653

CECC 30 701 Edition 2 Amendement 2 (1991)

This blue page should be inserted after the title page of CECC 30 701 Issue 2 (1989)

AMENDMENT 2 TO CECC 30 701:
BLANK DETAIL SPECIFICATION:
FIXED CAPACITORS OF CERAMIC
DIELECTRIC, CLASS 2

Remove pages 3/4 and insert the new pages 3/4.
(The title of clause 1.1 has been deleted and the new title inserted).

Enter this amendment on the yellow "Record of amendments" sheet.

The text of this amendment was circulated to the CECC for voting in the document indicated below and was ratified by the President of the CECC for publication.

Document: CECC(Secretariat)2491
Date of voting: February 1990
Report on the voting: CECC(Secretariat)2653

CECC 30 701 Issue 2 Amendment 2 (1991)

Dieses blaue Blatt ist nach dem Titelblatt der CECC 30 701 Ausgabe 2 (1989) einzufügen

ÄNDERUNG 2 ZU CECC 30 701:
VORDRUCK FÜR BAUARTSPEZIFIKATION:
FESTKONDENSATOREN MIT
KERAMISCHEM DIELEKTRIKUM, KLASSE 2

Die Seiten 3/4 sind herauszunehmen und durch die neuen Seiten 3/4 zu ersetzen.
(Der Titel von Abschnitt 1.1 wurde durch den neuen Titel ersetzt).

Diese Änderung ist auf dem gelben Blatt "Verzeichnis der Änderungen" einzutragen.

Der Text dieser Änderung wurde dem CECC mit dem unten aufgeführten Schriftstück zur Abstimmung vorgelegt und vom Präsidenten des CECC zur Veröffentlichung freigegeben.

Schriftstück: CECC(Sekretariat)2491
Abstimmungsdatum: Februar 1990
Abstimmbericht: CECC(Sekretariat)2653

CECC 30 701 Ausgabe 2 Änderung 2 (1991)

Information about the System may be obtained from:



FEN e.V. Secretariat
and
CECC General Secretariat
Gartenstraße 179
D-6000 Frankfurt am Main 70
Telephone: Int. + 49 69 639171
Telex: 4032175 cecc d
Telefax: Int. + 49 69 639427

or from the National Authorized Institutions
of the participating countries listed
who can supply copies of:

- 1 The Internal Regulations of the FEN e.V.
- 2 CECC Specifications of the FEN and National Specifications for the System
- 3 CECC 00 200: Qualified Products List (QPL)
- 4 CECC 00 300: CECC Publications and their related national documents

Austria

Österreichischer Verband
für Elektrotechnik
Eschenbachgasse 9
A-1010 Vienna

Belgium

Comité Electrotechnique Belge
Galerie Ravenstein 3 (Boite 11)
B-1000 Brussels

Denmark

Dansk Elektroteknisk Komite
Strandgade 36
DK-1401 Copenhagen K

Finland

Finnish Electrotechnical
Standards Association
P.O. Box 134
SF-00211 Helsinki 21

France

Union technique de l'Electricité
Participation française au CECC
F-92052 Paris la Défense Cedex 64

Germany

Deutsche Elektrotechnische
Kommission im DIN und VDE
Stresemannallee 15
D-6000 Frankfurt/Main 70

Ireland

EOLAS — The Irish Science and
Technology Agency
Glasnevin
IRL-DUBLIN 9

Italy

Comitato Elettrotecnico Italiano
Viale Monza 259
I-20126 Milan

Netherlands

Nederlands Elektrotechnisch Comité
Kalfjeslaan 2
Postbus 5059
NL-2600 GB Delft

Norway

Norsk Elektroteknisk Komite
P. O. Box 280
Skøyen
N-0212 Oslo 2

Portugal

Instituto Português da Qualidade
Rua José Estevão, 83 A
P-1199 LISBOA CODEX

Spain

Asociación Electrotécnica y Electrónica Española (AEE)
Comité Español del CECC
Avda. de Brasil, 7
E-28020 Madrid

Sweden

Svenska Elektriska Kommissionen
Box 1284
S-16428 Kista-Stockholm

Switzerland

Schweizerischer Elektrotechnischer
Verein (SEV)
Postfach
CH-8008 Zürich

United Kingdom

British Electrotechnical Committee
British Standards Institution
2 Park Street
GB-London W1A 2BS



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FOREWORD

The CENELEC Electronic Components Committee (CECC) is composed of those member countries of the European Committee for Electrotechnical Standardization (CENELEC) who wish to take part in a harmonized System for electronic components of assessed quality.

The object of the System is to facilitate international trade by the harmonization of the specifications and quality assessment procedures for electronic components, and by the grant of an internationally recognized Mark, or Certificate of Conformity. The components produced under the System are thereby acceptable in all member countries without further testing.

This blank detail specification has been formally approved by the CECC, and has been prepared for those countries taking part in the System who wish to issue national harmonized specifications for FIXED CAPACITORS OF CERAMIC DIELECTRIC, CLASS 2. It should be read in conjunction with the current regulations for the CECC System.

At the date of printing of this specification the member countries of the CECC are Austria, Belgium, Denmark, Finland, France, Germany, Ireland, Italy, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom. Copies of it can be obtained from the addresses shown on the blue fly sheet.

PREFACE

This blank detail specification was prepared by CECC Working Group 3: "Capacitors".

The text of this blank detail specification was circulated to the CECC for voting in the document indicated below and was ratified by the President of the CECC for printing as a CECC Specification.

<u>Document</u>	<u>Voting Date</u>	<u>Report on the Voting</u>
CECC(Secretariat)2097	January 1988	CECC(Secretariat)2204

Effective Date:

This issue 2 of CECC 30701 shall become effective for all new qualification approvals from 15 December 1989. Issue 1 shall remain valid for existing qualification approvals until further notice.

KEY FOR PAGE 3

The numbers between square brackets on page 3 correspond to the following indications which should be given:

Identification of the detail specification

- [1] The name of National Standards Organization under whose authority the detail specification is drafted
- [2] The CECC Symbol and the number allotted by the CECC General Secretariat to the completed detail specification
- [3] The number and issue number of the national generic and sectional specifications
- [4] The national number of the detail specification, date of issue and any further information required by the national system.

Identification of the capacitor

- [5] A short description of the type of capacitor
- [6] Information on typical construction (see examples given on page 3)
- [7] Outline drawing with main dimensions which are of importance for interchangeability and/or reference to the national or international documents for outlines
- [8] Level of quality assessment
- [9] Quick reference data

(The descriptions given under [5] and [6] should be suitable for an entry in CECC 00 200 and CECC 00 300.)

Specification available from: (National Standards Organization) /1/	CECC number and mark 30 701-  /2/
ELECTRONIC COMPONENTS OF ASSESSED QUALITY - DETAIL SPECIFICATION IN ACCORDANCE WITH: (Number of national generic and sectional specification) /3/	(National number of detail specification, /4/ date of issue, National type number, if any)
Outline and dimensions: (First angle projection) /7/	DETAIL SPECIFICATION FOR /5/ FIXED CAPACITORS OF CERAMIC DIELECTRIC, CLASS 2
	TYPICAL CONSTRUCTION: /6/ (Examples) cylindrical/rectangular non metallic/metallic case insulated/non insulated axial/radial terminations
	Assessment level E /8/

QUICK REFERENCE DATA: Rated capacitance range /9/
Capacitance tolerance
d.c. rated voltage range
Climatic category
Performance grade

Information about manufacturers who have components qualified to this detail specification is available in the current CECC 00 200: Qualified Products List.

1. General data

1.1 Method of mounting for vibration and bump or shock tests (shall be specified in the detail specification)

See 1.3.2 of CECC 30 700 Issue 2.

1.2 DimensionsTable 1

Case size reference	Dimensions (in mm or inches and mm)						
	Ø	L	H	d	...		

Notes 1. When there is no case size reference, Table 1 may be omitted and the dimensions shall be given in Table 2, which then becomes Table 1.

2. The dimensions shall be given as maximum dimensions or as nominal dimensions with a tolerance.

1.3 Ratings and characteristics

Capacitance range	(see Table 2)
Tolerance on rated capacitance	
Rated voltage	(see Table 2)
Climatic category	
Rated temperature	
Tangent of loss angle	
Insulation resistance	
Temperature characteristic of capacitance	

Table 2

Values of capacitance and of voltage related to case sizes

Rated voltage					
Rated capacitance (in pF and/ or nF)	Tolerance %	Case size	Case size	Case size	Case size

Table 2A

Temperature characteristic of capacitance

Temperature range	Permissible capacitance variation	
	With no voltage applied	With U_R applied
-... °C/+... °C	+... % / -... %	+... % / -... %

1.4 Related Documents

Generic specification: CECC 30 000 Issue 3, Amdt. 1 - 6

Sectional specification: CECC 30 700 Issue 2

1.5 Marking

The marking of the capacitor and the packing shall be in accordance with the requirements of 1.5 of CECC 30 700 Issue 2.

Note: The details of the marking of the component and packing shall be given in full in the detail specification.

1.6 Ordering information

Orders for capacitors covered by this specification shall contain, in clear or in coded form, the following minimum information:

- a) Rated capacitance
- b) Tolerance on rated capacitance
- c) Rated d.c. voltage
- d) Temperature characteristic of capacitance
- e) Number and issue reference of the detail specification and style reference.

1.7 Certified records of released lots

Required/not required.

1.8 Additional information (not for inspection purposes)1.9 Additional or increased severities or requirements to those specified in the generic and/or sectional specification

Note: Additions or increased requirements should be specified only when essential.

Table 3Other characteristics

This table is to be used for defining characteristics which are additional to or tighter than those given in the sectional specification.

2. Inspection requirements

2.1 Procedures

- 2.1.1 For Qualification Approval, the procedures shall be in accordance with 3.4 of the Sectional Specification, CECC 30 700 Issue 2.
- 2.1.2 For Quality Conformance Inspection, the test schedule (Table 4) includes sampling, periodicity, severities and requirements. The formation of inspection lots is covered by Sub-clause 3.5.1 of the Sectional Specification.

Notes to Tables 4A and 4B

Note 1: Sub-clause numbers of tests and performance requirements refer to the Sectional Specification, CECC 30 700 Issue 2 and Section One of this specification.

Note 2: Inspection Levels and AQLs are selected from IEC 410: Sampling Plans and Procedures for Inspection by Attributes.

Note 3: In this table: p = periodicity (in months)
 n = sample size
 c = acceptance criterion (permitted number of defectives)
 D = destructive
 ND = non-destructive
 IL = inspection level)
 AQL = acceptable quality level) IEC 410

Note 4: Specimens having passed the Group B non-destructive tests shall still satisfy the tests of Group A

Note 5: As required in the DS

Note 6: If required in the DS

Lot-by-lot inspection (Group A and B)

Clause number and test (see Note 1)	Conditions of test (see Note 1)	IL (see Note 2)	AQL (see Note 2)	Performance requirements (see Note 1)
<u>Sub-group A1 (ND)</u>		S-4	2,5%	
4.2 Visual examination				As in 4.2 Marking legible and as specified in 1.5 of this specification
4.2 Dimensions (gauging)				As specified in Table 1 of this specification
<u>Sub-group A2 (ND)</u>		II	1,0%	
4.3.1 Capacitance	Frequency: ... kHz Measuring voltage: ... V			Within specified tolerance
4.3.2 Tangent of loss angle	Frequency and measuring voltage same as in 4.3.1			As in 4.3.2(2)
4.3.4 Voltage proof (Measurement point 1a)	Method: ...			No breakdown or flashover
4.3.3 Insulation resistance (Measurement point 1a)	Method: ...			As in 4.3.3(2)
<u>Sub-group B1 (ND) (4)</u>		S-3	2,5%	
4.7 Solderability	Method: ...			Good tinning as evidenced by free flowing of the solder with wetting of the terminations or solder shall flow within ... s, as applicable
4.16 Solvent resistance of the marking (if applicable)	Solvent:... Solvent temperature:... Method 1 Rubbing material: Cotton wool Recovery:...			Marking legible
<u>Sub-group B2⁽⁺⁾ (ND) (4)</u>		S-2	2,5%	
4.4 Temperature characteristic of capacitance	Special preconditioning as in 4.1 Capacitance			As in 4.4.3

(+) This sub-group may be omitted if a corresponding test is carried out on each manufacturing batch of dielectric material.

Table 4B

Periodic Tests

Clause number and test (see Note 1)	Conditions of test (see Note 1)	Sample size & criterion of accepta- bility (see Note 3)			Performance requirements (see Note 1)
		p	n	c	
<u>Sub-group ClA (D)</u>		6	9	1	
Part of sample of Sub-group Cl					
4.2 Dimensions (detail)					As specified in Table 1 of this specification
4.5 Robustness of terminations	Visual examination				No visible damage
4.6 Resistance to soldering heat	Method: ... Recovery: (24 ± 2) h				
4.6.1 Pre- conditioning	Special pre- conditioning as in 4.1				
4.6.2 Initial measurement	Capacitance				
4.15 Component Solvent resistance (if applicable)	Solvent:... Solvent temperature:... Method 2 Recovery: (24 ± 2) h				
4.6.4 Final measurements	Visual examination Capacitance				No visible damage Marking legible As in 4.6.4
<u>Sub-group ClB (D)</u>		6	18	1	
Other part of sample of Sub-group Cl					
4.8 Rapid change of temperature	T_A = Lower category temperature T_B = Upper category temperature Five cycles Duration $t = 30$ min Recovery: (24 ± 2) h				
4.8.1 Pre- conditioning	Special pre- conditioning as in 4.1				
4.8.2 Initial measurements	Capacitance				
4.8.4 Intermediate inspection	Visual examination				No visible damage

Clause number and test (see Note 1)	Conditions of test (see Note 1)	Sample size & criterion of accepta- bility (see Note 3)			Performance requirements (see Note 1)
		p	n	c	
4.9 Vibration	Method of mounting: see 1.1 of this specification Procedure B4 Frequency range: ... Hz to ... Hz Amplitude 0,75 mm or acceleration 98 m/s ² (whichever is the less severe) Total duration: 6 h	(+)			
4.9.2 Intermediate inspection	Visual examination				No visible damage
4.10 Bump (5) (or shock, see 4.11)	Method of mounting: see 1.1 of this specification Number of bumps: ... Acceleration: ... m/s ² Duration of pulse: ... ms	(+)			
4.10.3 Final measurements	Visual examination Capacitance				No visible damage Marking legible As in 4.11.3
4.11 Shock (5) (or bump, see 4.10)	Method of mounting: see 1.1 of this specification Acceleration: ... m/s ² Duration of pulse: ... ms	(+)			
4.11.3 Final measurements	Visual examination Capacitance				No visible damage Marking legible As in 4.11.3
<u>Sub-group C1 (D)</u>		6	27	2	
Combined sample of specimens of Sub- groups C1A and C1B	Special pre- conditioning as in 4.1				
4.12 Climatic sequence					
4.12.1(1) Initial measurement	Capacitance				

(+) Periodicity for vibration, bump, shock: 12 months

Clause number and test (see Note 1)	Conditions of test (see Note 1)	Sample size & criterion of accepta- bility (see Note 3)			Performance requirements (see Note 1)
		p	n	c	
4.12.2 Dry heat	Temperature: upper category temperature Duration: 16 h				
4.12.3 Damp heat, cyclic, Test Db, first cycle					
4.12.4 Cold	Temperature: lower category temperature Duration: 2 h				
4.12.4(1) Inter- mediate inspection	Visual examination				No visible damage
4.12.5 Low air pressure (6)	Air pressure: 8,5 kPa (85 mbar)				
4.12.5(2) Voltage test	U_R for 1 to 2 min				No breakdown or flashover
4.12.5(3) Inter- mediate inspection	Visual examination				No visible damage
4.12.6 Damp heat, cyclic, Test Db, remaining cycles	No voltage applied Number of cycles see 4.12.6(1) Recovery: (24 ± 2) h				
4.12.7 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance				No visible damage Marking legible As in 4.12.7 compared to values measured in 4.6.4 and 4.10.3 or 4.11.3 as applicable As in 4.12.7 As in 4.12.7

Clause number and test (see Note 1)	Conditions of test (see Note 1)	Sample size & criterion of accepta- bility (see Note 3)			Performance requirements (see Note 1)
		p	n	c	
<u>Sub-group C2 (D)</u>		6	15	1	No visible damage Marking legible As in 4.13.5 As in 4.13.5 As in 4.13.5
4.13 Damp heat, steady state	For voltage application see 4.13.3 Recovery: (24 ± 2) h				
4.13.1 Pre- conditioning	Special pre- conditioning as in 4.1				
4.13.2 Initial measurements	Capacitance				
4.13.5 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance				
<u>Sub-group C3 (D)</u>		3	21	1	No visible damage Marking legible As in 4.14.4 As in 4.14.4 As in 4.14.4
4.14 Endurance	Temperature: U.C.T Voltage: $1,5 U_R$ Duration: 1 000 h Recovery: (24 ± 2) h				
4.14.1 Pre- conditioning	Special pre- conditioning as in 4.1				
4.14.2 Initial measurements	Capacitance				
4.14.4 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance				
<u>Sub-group C4 (D)</u>		12	9	1	As in 4.4.3
4.4 Temperature characteristic of capacitance	See 4.24.1(2) and 4.24.1(3) of CECC 30 000 Special pre- conditioning as in 4.1				
4.4.3 Requirements	Capacitance				