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STANDARDIZATION

**TUBI E RACCORDI SENZA SALDATURA
A SALDARE DI TESTA AISI 304 Sch. 80S**

**BUTT WELDING SEAMLESS
PIPES AND FITTINGS AISI 304 Sch. 80S**

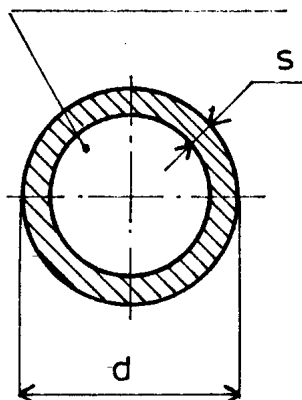
FOGLIO SHEET	2	DI OF	7	EDIZ. ISSUED	11/94
STANDARD N° 2.150.300					
REVIS.	1				
SOSTITUISCE REPLACE					

**TUBI SENZA SALD. DI ACC. INOSSIDABILE AISI 304 ANSI B36.19 - DECAPATI
SEAMLESS STAINLESS STEEL PIPES AISI 304 ANSI B36.19 - PICKLED**

**Tabella Dimensionale
Dimensional Table**

SS 3600

A= AREA DI PASSAGGIO
A= FLOW AREA



Dimensioni: ANSI B36.19
Materiale: TP AISI 304 ASTM A 312
Esecuzione: Senza sald. (SML)
Tolleranze: ASTM A 530M
Estremità tubo: ANSI B16.25
Serie: Sch. 80S
Lunghezza tubi: ~6 m
Finitura: decapato

Dimensions: ANSI B36.19
Material: TP AISI 304 ASTM A 312
Manufacture: Seamless
Tolerances: ASTM A 530M
Pipe ends: ANSI B16.25
Rating: Sch. 80S
Pipe length: ~ 6 m
Finishing: pickled

Es. di design.:

0.316271.L Tubo SML - SS 3600
Sch. 80S ANSI B 36.19 - 114,3x 8,56
TP AISI 304 A 312 / A 530M - B16.25
Decapato

Ex. of design.:

0.316271.L Seamless pipe - SS 3600
Sch. 80S ANSI B 36.19 - 114,3x 8,56
TP AISI 304 A 312 / A 530M - B16.25
Pickled

☐ Sconsigliato
Not recommended

NPS	d mm	s mm	A cm ²	Massa Kg/m	CODICE CODE
1/4	13,7	3,02	0,5	0,8	0.316261.H
3/8	17,1	3,2	0,9	1,1	0.316262.K
1/2	21,3	3,73	1,5	1,63	0.316263.L
3/4	26,7	3,91	2,8	2,21	0.316264.M
1	33,4	4,55	4,6	3,26	0.316265.N
1.1/4	42,2	4,85	8,3	4,5	0.316266.P
1.1/2	48,3	5,08	11,4	5,45	0.316267.Q
2	60,3	5,54	19,0	7,53	0.316268.Z
2.1/2	73	7,01	27,3	11,48	0.316269.S
3	88,9	7,62	42,6	15,37	0.316270.X
4	114,3	8,56	74,2	22,46	0.316271.L
5	141,3	9,53	117,4	31,14	0.316272.M
6	168,3	10,97	168,2	42,83	0.316273.N
8	219,1	12,7	294,7	65,06	0.316274.P
10	273,1	12,7	481,9	82,08	0.316275.Q
12	323,9	12,7	699,8	98,09	0.316276.H



Documents

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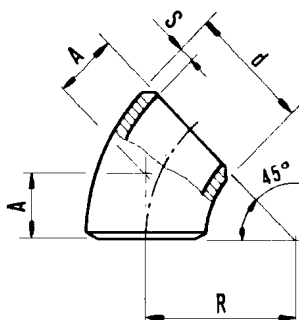
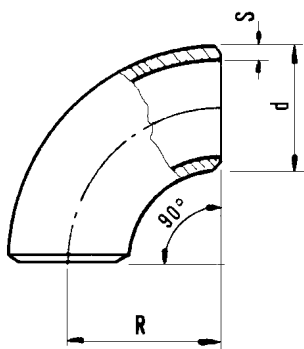
STANDARDIZATION

**TUBI E RACCORDI SENZA SALDATURA
A SALDARE DI TESTA AISI 304 Sch. 80S**

**BUTT WELDING SEAMLESS
PIPES AND FITTINGS AISI 304 Sch. 80S**

FOGLIO SHEET	3	DI OF	7	EDIZ. ISSUED	11/94
STANDARD N° 2.150.300					
REVIS.	1				
SOSTITUISCE REPLACE					

CURVE 90° E 45° SENZA SALD. A SALDARE DI TESTA ANSI B 16.9 GREZZE
BUTT WELDING SEAMLESS 90° AND 45° LONG RADIUS ELBOWS ANSI B 16.9 ROUGH



Dimensioni: ANSI B16.9
Materiale: WP-S 304 ASTM A 403
Esecuzione: Senza saldatura
Tolleranze: ANSI B16.9
Estremità: ANSI B16.25
Serie: Sch. 80S
Finitura: grezze

Dimensions: ANSI B16.9
Material: WP-S 304 ASTM A 403
Manufacture: Seamless
Tolerances: ANSI B16.9
BW Ends: ANSI B16.25
Rating: Sch. 80S
Finishing: rough

Es. di design.:

0.316284.A Curva 90° Long radius SML
Sch. 80S B16.9 - 88,9 x 7,62
WP-S 304 ASTM A 403/B16.25
Grezza

Ex. of design.:

0.316284.A 90° Seamless Long radius Elbow
Sch. 80S ANSI B16.9 - 88,9 x 7,62
WP-S 304 ASTM A 403/B16.25
Rough

☐ Sconsigliato
Not recommended

NPS	d	s	R	A	Massa Kg Curva - Bend		CODICE - CODE	
					90°	45°	Curva 90° 90° Bend	Curva 45° 45° Bend
1/2	21,3	3,73	38	16	0,1	0,05	0.316277.K	0.316291.G
3/4	26,7	3,91	29	11	0,12	0,05	0.316278.T	0.316292.A
1	33,4	4,55	38	22	0,22	0,15	0.316279.R	0.316293.B
1.1/4	42,2	4,85	48	25	0,4	0,25	0.316280.H	0.316294.C
1.1/2	48,3	5,08	57	29	0,5	0,3	0.316281.E	0.316295.D
2	60,3	5,54	76	35	0,9	0,5	0.316282.F	0.316296.E
2.1/2	73	7,01	95	44	1,8	1	0.316283.G	0.316297.F
3	88,9	7,62	114	51	3	1,5	0.316284.A	0.316298.P
4	114,3	8,56	152	64	6,2	3,1	0.316285.B	0.316299.Q
5	141,3	9,53	190	79	9,6	4,8	0.316286.C	0.316300.W
6	168,3	10,97	229	95	16,3	8,2	0.316287.D	0.316301.K
8	219,1	12,7	305	127	33,1	16,5	0.316288.M	0.316302.L
10	273,1	12,7	381	159	52	26	0.316289.N	0.316303.M
12	323,9	12,7	457	190	80	40	0.316290.L	0.316304.N