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document details: DANIELI 3.100.011 0


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VITI ESAGONALI CALIBRATE DIN 609

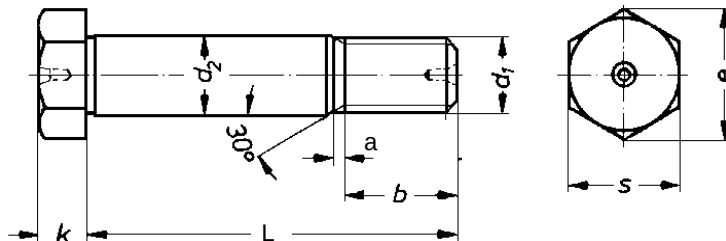
HEX FITTING BOLTS DIN 609

STANDARDIZATION

FOGLIO SHEET	2	DI OF	2	EDIZ. ISSUED	12/94
STANDARD N°		3.100.011			
REVIS.	1				
SOSTITUISCE REPLACES	3.200.008				

VITI T.E.CALIBRATE DIN 609

HEX FITTING BOLTS DIN 609



Materiale: 5.6 DIN 267 - ISO 898/1
FilettaT. metrica 6g ISO 965 Gr. A
Tolleranze: DIN 609

Material: 5.6 DIN 267 - ISO 898/1
ISO 965 metric thread 6g Gr. A
Tolerances: DIN 609

Es. di design.:
0.008505.P Vite calibrata DIN 609
M10x 50 d = 11k6 - 5.6

Ex. of design.:
0.008505.P Hex fitting bolt DIN 609
M10x 50 d = 11k6 - 5.6

d ₁	M 10	M 12	M 16	M 20	M 24	M 30	M 36x3	M 42x3	M 48x3
≤ 50	17,5	20,5	25	-	-	-	-	-	-
b >50÷150	19,5	22,5	27	30,5	36,5	43	49	56	63
> 150	24,5	27,5	32	35,5	41,5	48	54	61	68
d ₂ k6	11	13	17	21	25	32	38	44	50
e	18,9	21,1	26,75	33,53	39,98	51,28	61,31	72,61	83,91
s	17	19	24	30	36	46	55	65	75
k	7	8	10	13	15	19	23	26	30
a	1,9	2,2	2,5	3,2	3,8	4,5	5	5,5	6,3

d ₁	CODICE CODE									
L	Massa Kg	M 10	Massa Kg	M 12	Massa Kg	M 16	Massa Kg	M 20	Massa Kg	M 24
30	0,033	0.008501.K	-	-	-	-	-	-	-	-
35	0,037	0.008502.L	-	-	-	-	-	-	-	-
40	0,041	0.008503.M	0,056	0.008510.P	-	-	-	-	-	-
45	0,044	0.008504.N	0,061	0.008511.C	-	-	-	-	-	-
50	0,048	0.008505.P	0,066	0.008512.D	0,121	0.008518.K	-	-	-	-
60	0,055	0.008506.Q	0,076	0.008513.E	0,139	0.008519.L	0,229	0.008526.C	-	-
70	0,062	0.008507.H	0,086	0.008514.F	0,157	0.008520.H	0,256	0.008527.D	0,378	0.008534.C
80	0,07	0.008508.S	0,097	0.008515.G	0,175	0.008521.E	0,283	0.008528.M	0,416	0.008535.D
90	0,078	0.008509.T	0,107	0.008516.A	0,193	0.008522.F	0,31	0.008529.N	0,455	0.008536.E
100	-	-	0,117	0.008517.B	0,211	0.008523.G	0,338	0.008530.L	0,493	0.008537.F
110	-	-	-	-	0,228	0.008524.A	0,365	0.008531.G	0,532	0.008538.P
120	-	-	-	-	0,246	0.008525.B	0,392	0.008532.A	0,57	0.008539.Q
130	-	-	-	-	-	-	0,419	0.008533.B	0,609	0.008540.V
140	-	-	-	-	-	-	-	-	0,647	0.008541.H
150	-	-	-	-	-	-	-	-	0,686	0.008542.K

d ₁	CODICE CODE							
L	Massa Kg	M 30	Massa Kg	M 36x3	Massa Kg	M 42x3	Massa Kg	M 48x3
80	0,72	0.008543.L	-	-	-	-	-	-
90	0,79	0.008544.M	-	-	-	-	-	-
100	0,85	0.008545.N	1,29	0.008552.M	-	-	-	-
110	0,91	0.008546.P	1,38	0.008553.N	1,96	0.008561.N	-	-
120	0,98	0.008547.Q	1,47	0.008554.P	2,08	0.008562.P	2,87	0.008571.Q
130	1,05	0.008548.Z	1,56	0.008555.Q	2,2	0.008563.Q	3,02	0.008572.H
140	1,11	0.008549.S	1,65	0.008556.H	2,32	0.008564.H	3,17	0.008573.K
150	1,17	0.008550.X	1,74	0.008557.K	2,44	0.008565.K	3,33	0.008574.L
160	1,23	0.008551.L	1,81	0.008558.T	2,54	0.008566.L	3,52	0.008575.M
170	-	-	1,9	0.008559.R	2,66	0.008567.M	3,63	0.008576.N
180	-	-	1,99	0.008560.S	2,78	0.008568.V	3,78	0.008577.P
190	-	-	-	-	2,9	0.008569.W	3,94	0.008578.Z
200	-	-	-	-	3,02	0.008570.R	4,1	0.008579.Z