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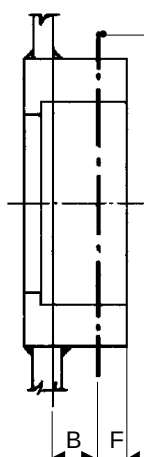
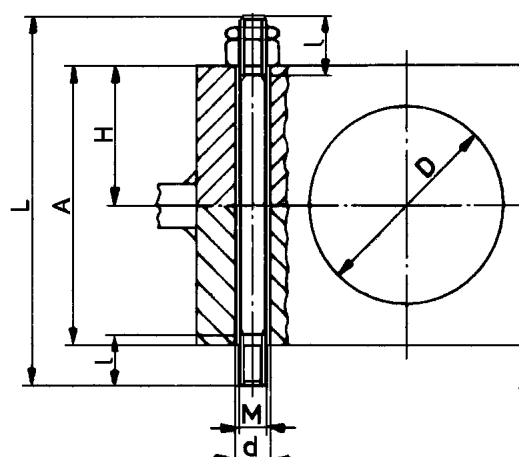


STANDARDIZATION

TIRANTI DI CHIUSURA PER MASSELI DI RIDUTTORI

STAY BOLTS FOR GEAR BOXES BOSSES

FOGLIO SHEET	2	DI OF	2	EDIZ. ISSUED	09/95
STANDARD N° 7.300.120					
REVIS.	1				
SOSTITUISCE REPLACES	7.700.013				



Asse tirante
Stay bolt axis

Mat.: Traf. h11- 6.6 UNI 3740/3 - DIN-ISO 898/1
Filettatura metrica

NOTA:
Per calcolo collegamenti vedere N 2.4.603

Mat.: Drawn h11 - 6.6 UNI 3740/3 - DIN-ISO 898/1
Metric thread

NOTE:
For tightening calculation see N 2.4.603

D	H	A	d	M	L	I	B min	F min	Massa Kg	CODICE CODE
120	85	170	20	M 20	250	50	40	20	0,62	0.010641.K
125			24	M 24	260	55	45	25	0,92	0.010642.L
130	100	200	20	M 20	280	50	40	20	0,69	0.010643.M
140			24	M 24	290	55	45	25	1,03	0.010644.N
150	110	220	24	M 24	310	55	45	25	1,10	0.010645.P
165			30	M 30	330	65	55	30	1,83	0.010646.Q
170	125	250	30	M 30	360	65	55	30	2,00	0.010647.H
180			36	M 36x3	370	70	80	35	2,96	0.010648.S
190	140	280	30	M 30	390	65	55	30	2,16	0.010649.T
200			36	M 36x3	400	70	80	35	3,20	0.010650.Z
210	160	320	30	M 30	430	65	55	30	2,39	0.010651.M
230			36	M 36x3	440	70	80	35	3,52	0.010652.N
240			30	M 30	470	65	55	30	2,61	0.010653.P
250	180	360	36	M 36x3	480	70	80	35	3,84	0.010654.Q
260			42	M 42x3	500	80	80	40	5,45	0.010655.P
270	200	400	36	M 36x3	520	70	80	35	4,15	0.010656.K
290			42	M 42x3	540	80	80	40	5,89	0.010657.L
300	220	440	36	M 36x3	560	70	80	35	4,47	0.010658.R
310			42	M 42x3	580	80	80	40	6,32	0.010659.V
320	250	500	42	M 42x3	640	80	80	40	6,98	0.010660.T
360			48	M 48x3	660	90	80	50	9,37	0.010661.P
370	280	560	42	M 42x3	700	80	80	40	7,63	0.010662.Q
400			48	M 48x3	720	90	80	50	10,22	0.010663.H
420			42	M 42x3	760	80	80	40	8,28	0.010664.K
440	310	620	48	M 48x3	780	90	80	50	11,08	0.010665.L
			60	M 56x4	810	110	90	55	17,98	0.010666.M
460	330	660	48	M 48x3	820	90	80	50	11,64	0.010667.N
			60	M 56x4	850	110	90	55	18,87	0.010668.W
480	350	700	48	M 48x3	860	90	80	50	12,21	0.010669.X
500			60	M 56x4	890	110	90	55	19,76	0.010670.V
520	380	760	48	M 48x3	920	90	80	50	13,06	0.010671.H
540			60	M 56x4	950	110	90	55	21,09	0.010672.K
560			48	M 48x3	960	90	80	50	13,63	0.010673.L
580	400	800	60	M 56x4	990	110	90	55	21,98	0.010674.M
			65	M 64x4	1010	120	100	60	26,26	0.010675.N
			48	M 48x3	1000	90	80	50	14,20	0.010676.P
600	420	840	60	M 56x4	1030	110	90	55	22,87	0.010677.Q
			65	M 64x4	1050	120	100	60	27,30	0.010678.Z
620			48	M 48x3	1060	90	80	50	15,05	0.010679.S
650	450	900	60	M 56x4	1090	110	90	55	24,20	0.010680.P
			65	M 64x4	1110	120	100	60	28,86	0.010681.C
670			48	M 48x3	1120	90	80	50	15,90	0.010682.D
680	480	960	60	M 56x4	1150	110	90	55	25,53	0.010683.E
			65	M 64x4	1170	120	100	60	30,42	0.010684.F
700			48	M 48x3	1160	90	80	50	16,47	0.010685.G
720	500	1000	60	M 56x4	1190	110	90	55	26,42	0.010686.A
			65	M 64x4	1210	120	100	60	31,46	0.010687.B

Es. di design.:
0.010664.K Tirante M42x3x760
6.6 DIN-ISO 898/1
N 7.300.120

Ex. of design.:
0.010664.K Stay bolt M42x3x760
6.6 DIN-ISO 898/1
N 7.300.120

Adottare di norma l'attrezzatura
Hydrocam (per esigenze costruttive
Bmin deve essere uguale a C
della N 760.003 pag.3)
Attrezzatura Hydrocam di bloccaggio
da M 36x3 a M 56x4.

Normally use Hydrocam tool (for
construction requirements B min
is to be equal to C of specification
Std N 760.003 page 3)
Hydrocamtool to tighten by M 36x3
to M 56x4.