

DIN EN 16602-70-26

ICS 49.140; 49.060

**Raumfahrtproduktsicherung –
Quetschen von hochzuverlässigen elektrischen Verbindungen;
Englische Fassung EN 16602-70-26:2014**

Space product assurance –
Crimping of high-reliability electrical connections;
English version EN 16602-70-26:2014

Assurance produit des projets spatiaux –
Sertissage des connexions électriques à fiabilité élevée;
Version anglaise EN 16602-70-26:2014

Gesamtumfang 44 Seiten

DIN-Normenausschuss Luft- und Raumfahrt (NL)

Nationales Vorwort

Dieses Dokument (EN 16602-70-26:2014) wurde vom Technischen Komitee CEN/CLC/TC 5 „Raumfahrt“ erarbeitet, dessen Sekretariat vom DIN (Deutschland) gehalten wird.

Das zuständige deutsche Normungsgremium ist der Arbeitsausschuss NA 131-10-01 AA „Interoperabilität von Informations-, Kommunikations- und Navigationssystemen“ im DIN-Normenausschuss Luft- und Raumfahrt (NL).

Dieses Dokument (EN 16602-70-26:2014) basiert auf ECSS-Q-ST-70-26C.

Dieses Dokument enthält unter Berücksichtigung des DIN-Präsidialbeschlusses 1/2004 nur die englische Originalfassung von EN 16602-70-26:2014.

Dieses Dokument wurde speziell zur Behandlung von Raumfahrtsystemen erarbeitet und hat daher Vorrang vor jeglicher Europäischer Norm, da es denselben Anwendungsbereich hat, jedoch über einen größeren Geltungsbereich (z. B. Luft- und Raumfahrt) verfügt.

Nationaler Anhang NA (informativ)

Begriffe und Abkürzungen

3 Begriffe und Abkürzungen

3.1 Begriffe aus anderen Normen

Für die Anwendung dieses Dokuments gelten die Begriffe nach ECSS-S-ST-00-01 und ECSS-Q-ST-70-38, insbesondere die folgende Begriffe:

elektrische Verbindungen

Prozessidentifizierungs-Dokument (PID)

ANMERKUNG Die DRD für das PID ist in ECSS-Q-ST-70-38 angegeben.

3.2 Für diese Norm spezifische Begriffe

3.2.1

einstellbares Verpresswerkzeug

Crimpwerkzeug mit einstellbarem Teil (Einstellvariable), das die Anschluss- oder Aderendhülse am Leiter einkerbt oder zusammenpresst

3.2.2

Crimpwerkzeug

mechanisches Werkzeug für die Herstellung einer dauerhaften Verbindung zwischen einer Einrichtung mit Drahtanschluss und einem Leiter durch Druckverformung oder Verformung der Anschlusshülse um den Leiter mit dem Ziel eines guten elektrischen und mechanischen Kontakts

3.2.3

Aderendhülse

kurzes Metallrohr zur Herstellung von Quetschverbindungen am Außenleiter von geschirmten oder Koaxialkabeln

3.2.4

Kabelschuh

Metallrohr mit einem mit einer Bohrung versehenen Flansch für die Befestigung an einer Gewindeverbindung

3.2.5

Spleiß

Vorrichtung zum Zusammenfügen von zwei oder mehr Leitern

3.2.6

Anschluss

Anschlussklemme

Metallvorrichtung zur Herstellung elektrischer Verbindungen

3.3 Abkürzungen

Für die Anwendung dieses Dokuments gelten die Abkürzungen in ECSS-S-ST-00-01 und die folgenden Abkürzungen:

Abkürzung	Bedeutung
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- | | |
|--------------|---|
| — AWG | amerikanische Drahtnorm, amerikanische Drahtlehre (en: American wire gauge) |
| — QA | Qualitätssicherung (en: quality assurance) |
| — PID | Prozessidentifizierungs-Dokument (en: process identification document) |
| — RFA | Genehmigungsantrag (en: request for approval) |
| — RH | relative Luftfeuchte (en: relative humidity) |

English version

Space product assurance - Crimping of high-reliability electrical connections

Assurance produit des projets spatiaux - Sertissage des connexions électriques à fiabilité élevée

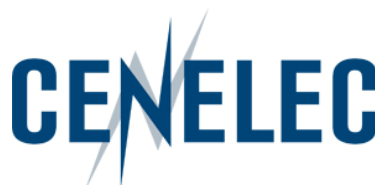
Raumfahrtproduktsicherung - Quetschen von hochzuverlässigen elektrischen Verbindungen

This European Standard was approved by CEN on 11 April 2014.

CEN and CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN and CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN and CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CEN-CENELEC Management Centre:
Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 16602-70-26:2014) has been prepared by Technical Committee CEN/CLC/TC 5 "Space", the secretariat of which is held by DIN.

This standard (EN 16602-70-26:2014) originates from ECSS-Q-ST-70-26C.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2015, and conflicting national standards shall be withdrawn at the latest by April 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any EN covering the same scope but with a wider domain of applicability (e.g. : aerospace).

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1

Scope

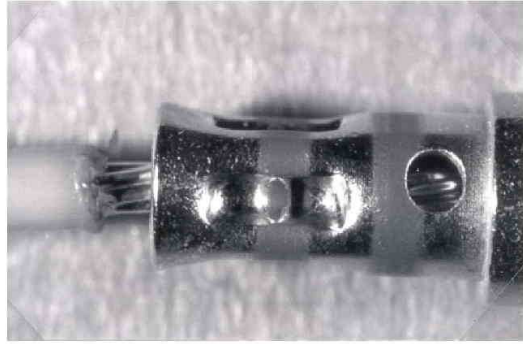
This Standard specifies:

- Requirements for the following crimping wire terminations intended for high reliability electrical connections for use on customer spacecraft and associated equipment operating under high vacuum, thermal cycling and launch vibration:
 - removable contacts, single wires
 - removable contacts, multiple wires
 - coaxial connectors, ferrules
 - lugs and splices.

NOTE These are the most common used crimping wire termination and are represented in Figure 1-1.
- The general conditions to be met for the approval of terminations other than the above mentioned ones.

NOTE Additional forms of crimps, not covered in this standard, are listed (not exhaustively) in the informative Annex A.
- Product assurance provisions for both the specific and the generic terminations mentioned above.
- Training and certification requirements for operators and inspectors (clause 5.5.2), additional to those specified in ECSS-Q-ST-20.

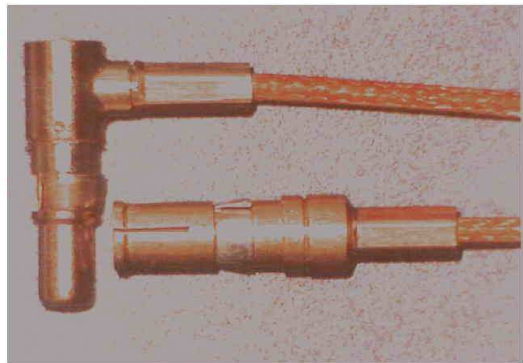
This standard may be tailored for the specific characteristics and constraints of a space project, in conformance with ECSS-S-ST-00.



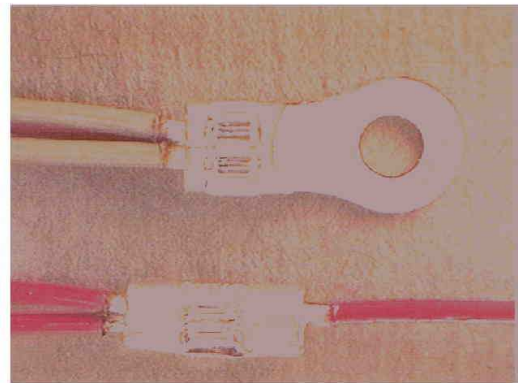
Removable co ntacts, single wires



Removable co ntacts, multiple wires



Coaxial connectors, ferrules



Lugs and splices

Figure 1-1: Specific interconnections in this Standard

Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this ECSS Standard. For dated references, subsequent amendments to, or revisions of any of these publications do not apply. However, parties to agreements based on this ECSS Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references the latest edition of the publication referred to applies.

EN reference	Reference in text	Title
EN 16601-00-01	ECSS-S-ST-00-01	ECSS system - Glossary of terms
EN 16602-10-09	ECSS-Q-ST-10-09	Space product assurance - Nonconformance control system
EN 16602-20	ECSS-Q-ST-20	Space product assurance - Quality assurance
EN 16602-60	ECSS-Q-ST-60	Space product assurance - Electrical, electronic and electromechanical (EEE) components
EN 16602-70	ECSS-Q-ST-70	Space product assurance - Materials, mechanical parts and processes
EN 16602-70-08	ECSS-Q-ST-70-08	Space product assurance - Manual soldering of high-reliability electrical connections
EN 16602-70-38	ECSS-Q-ST-70-38	Space product assurance - High-reliability soldering for surface-mount and mixed technology
EN 16602-70-71	ECSS-Q-ST-70-71	Space product assurance - Data for selection of space materials and processes
	MIL-DTL-22520G	Crimping tools, terminal hard, wire termination, general specification for
	NASA-STD-8739.4/CHG3 09/05/2006	Crimping, Interconnection cables, harnesses and wiring
	SAE-AS-7928A 02/01/2008	Terminals, lugs, splices, conductor, crimp style, copper, general specification for
	SAE-AS-81824 08/01/1998	Splices, electric, permanent, crimp style, copper, insulated, environment resistant

Terms, definitions and abbreviated terms

3.1 Terms defined in other standards

For the purpose of this Standard, the terms and definitions from ECSS-S-ST-00-01 and ECSS-Q-ST-70-38 apply, in particular for the following terms:

electrical connections

process identification document (PID)

NOTE The DRD for the PID is given in ECSS-Q-ST-70-38.

3.2 Terms specific to the present standard

3.2.1 adjustable indenter tool

crimping tool which has an adjustable part (setting variable) that indents or compresses the conductor barrel or ferrule

3.2.2 crimping tool

mechanical tool used for permanently attaching a wire termination device to a conductor by pressure deformation or by reshaping the barrel around the conductor to establish good electrical and mechanical contact

3.2.3 ferrule

short metal tube used to make crimp connections to the outer conductor of shielded or coaxial cables

3.2.4 lug

metallic tube with drilled flange projection for fixing to threaded terminal

3.2.5 splice

device for joining two or more conductors to each other

3.2.6 terminal

metallic device that is used for making electrical connections

3.3 Abbreviated terms

For the purpose of this Standard, the abbreviated terms from ECSS-S-ST-00-01 and the following apply:

Abbreviation	Meaning
AWG	American wire gauge
QA	quality assurance
PID	process identification document
RFA	request for approval
RH	relative humidity