



**CARPET, RECYCLED POLYESTER, NON WOVEN,  
FLAT NEEDED, FUSED BACK  
270 g/m<sup>2</sup> (8 oz)**

**WRS-M3H138-A12**

## 1. SCOPE

The materials defined by this specification is a flat needed, recycled polyester, nonwoven carpet of good quality and uniform composition. A low melt polyester binder forms the backing. The carpet face is made with 90% post consumer fiber and is a solid color matched carpet.

## 2. APPLICATION

This specification was released originally for Lincoln vehicles with a solid color matched faced used in an enclosed cut and sew seat back application

## 3. REQUIREMENTS

### 3.1 APPROVED SOURCES

This specification requires the use of approved sources. Only the sources identified on the Ford Approved Source List (ASL) can be used when this specification is listed on the drawing, CAD file, or other documents. The list of approved sources is located within Ford at [www.mats.ford.com](http://www.mats.ford.com) or available externally through a Ford Materials Engineer.

### 3.2 CONDITIONING AND TEST CONDITIONS

All test values are based on material conditioned for not less than 24 h prior to testing in a controlled environment of 23 +/- 2 °C and 50 +/- 5% relative humidity. Testing of the material should occur in the conditioning environment or soon after removal.

### 3.3 PERFORMANCE CRITERIA

3.3.1 In addition to the requirements listed herein, the end-item floor carpet shall be tested to WSS-M15P32-D and any additional SDS requirements. The details for each of the suppliers specific construction shall be documented in the supplement attached and uploaded into the scanned data package.

3.3.2 Vehicle Interior Environment Quality Materials/Component Performance Requirements

Materials used in interior applications must meet the requirements outlined in WSS-M99P2222-D1/ latest. Data must be included at the appropriate program milestone

3.3.3 Recycled Content

| Date       | Action   | Revisions | Rev 00 |
|------------|----------|-----------|--------|
|            |          |           |        |
|            |          |           |        |
| 2016 05 18 | Released |           |        |

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This specification must contain 90% recycled content as defined by WRS-M99P42-A2 (*Textile Materials, Identification of Recycled Content*).

### 3.4 SAMPLE SELECTION

All evaluations shall be conducted on test specimens taken from finished roll goods prior to any subsequent operations, such as reheating or molding.

### 3.5 APPEARANCE

The color, pattern, and gloss shall match the approved Corporate Design master sample.

### 3.6 COMPOSITION

|       |                             |                           |
|-------|-----------------------------|---------------------------|
| 3.6.1 | Face Fiber<br>(ASTM D276)   | 90% Polyester             |
| 3.6.2 | Binder Fiber<br>(ASTM D276) | 10% Low Melt<br>Polyester |
| 3.6.3 | Recycled Content            | 90% minimum               |

### 3.7 METHOD OF DYEING

Solution dyed

### 3.8 CONSTRUCTION

|       |                               |          |
|-------|-------------------------------|----------|
| 3.8.1 | Face Fiber<br>(ASTM D 1244)   | 6 Denier |
| 3.8.2 | Binder Fiber<br>(ASTM D 1244) | 4 Denier |

### 3.9 THICKNESS\* (ISO 1765)

2.5 +/- 0.5 mm

\*Face thickness prior to molding.

### 3.10 WEIGHT

|        |                            |                                            |
|--------|----------------------------|--------------------------------------------|
| 3.10.1 | Face Fiber<br>(ASTM D5848) | (270-330) g/m <sup>2</sup><br>(8 – 9.7) oz |
|--------|----------------------------|--------------------------------------------|

## 4. GENERAL INFORMATION

This information given below is provided for clarification and assistance in meeting the requirements of this specification. Contact [gmfs@ford.com](mailto:gmfs@ford.com) for questions concerning Engineering Material Specifications.

### 4.1 DRAWING CALL OUT

The following shall be called out on the Engineering drawing to correctly designate the approved material.