



THREAD, NYLON, SERGING, BULKED TEXTURED

WSB-M15H64-A

1. SCOPE

The material defined by this specification is a soft bulked, textured continuous filament nylon thread.

2. APPLICATION

This specification was released originally for material used as serge binding for throw-in floor mats.

3. REQUIREMENTS

In addition to the requirements listed herein, this material must meet the requirements of the Serge and Embroidery Thread Performance Specification for Floor Mats WSS-M8P22-A.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 APPEARANCE (FLTM BI 109-01)

The color, pattern, and finish shall match the originally approved Design Center master sample, or shall be as specified on the Engineering Drawing.

3.3 COMPOSITION

3.3.1	Fiber Type (ASTM D1244)	Report*
3.3.2	Yarn Number (ASTM D1244)	(tex) Report*
3.3.3	Turns of Twist (ASTM D1244)	(tpm) Report*
3.3.4	Twist Type (ASTM D1244)	Report*
3.3.5	Number of Plies (ASTM D1244)	Report*
3.3.6	Twist Balance (ASTM D204-02 section 28-33)	Must not twist on itself more than two times

Report values will be noted on the Approved Source Listing (ASL) for the specific material / supplier approval.

Date	Action	Revisions	Rev 1
2010 12 16	Revised	See summary of revisions	L. Sinclair, NA
2010 03 09	Activated		L. Sinclair, NA



4. SUMMARY OF REVISIONS

2010 12 16

- Removed Tex 300 in title
- Replaced performance specification WSS-M8P5-C with WSS-M8P22-A.
- Removed previous section 3.3 yarn construction and description
- Added new section 3.3 composition and associated subsections.
- Removed section 3.4 Physical Requirements.

