



Material Name

Specification Number

THINNER, GENERAL, FOR USE WITH
AUTOMOTIVE REFINISH PRODUCTS

WSK-M14J263-A

1. SCOPE

The material defined by this specification is a mixture of organic solvents.

2. APPLICATION

This specification was originally released for material used as a "slow" thinner for two pack isocyanate free repair priming paint systems.

3. REQUIREMENTS

3.1 STATISTICAL PROCESS

Suppliers must conform to the requirements of Ford Quality System Standard Q-101. A mutually acceptable Control Plan as described therein is required for material/source approval. Appropriate statistical tools must be used to analyze process/product data so that variation in the final product is continuously reduced.

3.2 INFRARED SPECTROPHOTOMETRY AND/OR THERMAL ANALYSIS

Ford Motor Company, at its option, may conduct infrared and/or thermal analysis of material/parts supplied to this specification. The IR spectra and thermograms established for initial approval shall constitute the reference standard and shall be kept on file at the designated material laboratory. All samples shall produce IR spectra and thermograms that correspond to the reference standard when tested under the same conditions.

3.3 COMPOSITION

% by wt.

Diacetone Alcohol	1 - 5
n-Butyl Alcohol	30 - 60
Methoxy-1-Propylacetate-2	30 - 60
Butyl Glycol Acetate	5 - 10
Propylene Glycol Monomethyl Ether	10 - 30
Aromatic Hydrocarbons	5 - 10

3.4 PROPERTIES

3.4.1 Density at 20 C
(ASTM D 1475)

0.920 +/- 0.020 g/mL

Date	Release No.	Released
1993 12 10	C10352523	Released D.G. Green

WP 3948-a

Page 1 of 3

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- 3.4.2 Flash Point 27 C
(ASTM D 56)
- 3.4.3 Refractive Index Initial sample +/- 0.002
(ASTM D 1218)
- 3.4.4 Colour Colourless

3.5 SUPPLIER'S RESPONSIBILITY

All materials supplied to this specification must be equivalent in all characteristics to the material upon which approval was originally granted.

Prior to making any changes in the properties, composition, construction, color, processing or labelling of the material originally approved under this specification, whether or not such changes affect the materials' ability to meet the specification requirements, the Supplier shall notify Purchasing, Toxicology and the affected Materials Engineering activity of the proposed changes and obtain the written approval of the Materials Engineering activity. Test data, test samples and a new code identification are to be submitted with the request.

Substance restrictions imposed by law, regulations or Ford apply to the materials addressed by this document. The restrictions are defined in Engineering Material Specification WSS-M99P9999-A1.

4. APPROVAL OF MATERIALS

Materials defined by this specification must have prior approval by the responsible Materials Engineering activity. Suppliers desiring approval of their materials shall first obtain an expression of interest from the affected Purchasing, Design and Materials Engineering activity. Upon request, the Supplier shall submit to the affected Materials Engineering activity a completed copy of their laboratory test reports, signed by a qualified and authorized representative of the test facility, demonstrating full compliance with all the requirements of this specification (test results, not nominal values), the material designation and code number, and test specimens for Ford evaluation. Ford's engineering approval of a material will be based on its performance to this specification and on an assessment of suitability for intended processes and/or applications. Upon approval, the material will be added to the Engineering Material Approved Source List.