

**FABRIC, PAPER CUT PATTERN, WOVEN JACQUARD,
UNLAMINATED****WSS-M1H1003-A****1. SCOPE**

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2006 Model Year.

3. REQUIREMENTS

Material specification requirements are to be used for initial qualification of materials.

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION**3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)**

Warp	240 ends/10 cm
Weft	180 picks/10 cm

**3.2.2 Fabric Weight, range
(FLTM BN 106-01)**375 - 415 g/m²**3.3 COMPOSITION
(ASTM D 629)**

Fabric	100% polyester
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**3.4 YARN CONSTRUCTION
(ASTM D 1244)**

Warp	890 dtex f 188 (air texturized, semi-dull)
Weft	825 dtex f188 (air texturized, semi-dull)

Date	Action	Revisions
2006 07 19	Activated	

**Documents**

N. J. Komatsu

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3.5 METHOD OF DYEING

Yarn dyed or as approved by
Materials Engineering

3.6 FINISHED OPERATIONS

As approved by Materials
Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.