



FABRIC, SPECK PATTERN, KNIT TREATED

WSS-M1H1016- B

1. SCOPE

The material defined by this specification is a SPECK PATTERN, 4 bars, 28 Gauge, TRICOT knit, body cloth of good quality and uniform composition.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for 2007 P356 seat bolster.

3. REQUIREMENTS

In addition, to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3887)

Wales 126 wales/10 cm

Courses 252 courses/10 cm

3.2.2 Fabric Weight, range, g/m²
(FLTM BN 106-01)

Laminated * Face w/no Backcoat

453 - 500 320 - 353

* 3 mm foam thickness

3.3 COMPOSITION (ASTM D 629)

Tolerance as specified in WSS-M8P18-A1/A4

Fabric 100% Polyester

Date	Action	Revisions	Rev. 0
2010 01 20	Activated	This specification replaces WSS-M1H1016-A	



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3.4 YARN CONSTRUCTION (ASTM D 1244)

Face	(A)	64% 11.1 tex (textured polyester yarn)
	(B)	4.5% 11.1 tex (textured polyester yarn)
Middle		4.5% 11.1 tex (textured polyester yarn)
Back		28% 11.1tex (textured polyester yarn)

3.5 METHOD OF DYEING

Piece Dye and/or solution dye

3.6 FINISHING OPERATIONS

Washing, heat-setting, resin-finish, heat –setting

Note: The fabric is treated with maximum 1% resin to prevent seam appearance issue due to broken filaments.

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase department will ensure that the material defined in this specification and shipped to any one assembly plant will be produced by one supplier only.