



## DRAFT, FABRIC, DUBUFFET – VERSION 8C, WOVEN JACQUARD UNLAMINATED

WSS-M1H1031-A

### 1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

### 2. APPLICATION

This specification was released originally for material used as an interior trim fabric for the C 214 MCA.

### 3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

#### 3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

#### 3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance  
(ASTM D 3775)

|      |                 |
|------|-----------------|
| Warp | 280 ends/10 cm  |
| Weft | 170 picks/10 cm |

3.2.2 Fabric Weight, range.  
(FLTM BN 106-01)

250 +/- 25 g/m<sup>2</sup>

#### 3.3 COMPOSITION (ASTM D 629)

|        |                |
|--------|----------------|
| Fabric | 100% polyester |
|--------|----------------|

#### 3.4 YARN CONSTRUCTION (ASTM D 1244)

|      |                                                             |
|------|-------------------------------------------------------------|
| Warp | 540 dtex f128 (Polyester, air texturized, round, semi-dull) |
|------|-------------------------------------------------------------|

|      |                                                             |
|------|-------------------------------------------------------------|
| Weft | 540 dtex f130 (Polyester, Bright, trilobal, air texturized) |
|------|-------------------------------------------------------------|

| Date       | Action    | Revisions |
|------------|-----------|-----------|
|            |           |           |
|            |           |           |
| 2007 04 19 | Activated |           |



Documents

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### 3.5 METHOD OF DYEING

Yarn dyed or  
as approved by  
Materials Engineering

### 3.6 FINISHING OPERATIONS

As approved by  
Materials Engineering

## 4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.