



FABRIC, GILLOS PATTERN, WOVEN JACQUARD, UNLAMINATED

WSS-M1H1032-A

1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2007 Model Year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)

Warp
Weft

360 ends/10 cm
160 picks/10 cm

3.2.2 Fabric Weight, +/- 15% tolerance
(FLTM BN 106-01)

410 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric

100% polyester

3.4 YARN CONSTRUCTION (ASTM D 1244, yarn count 10% tolerance)

Warp

540 dtex f 144(air-texturized,
round Semi-dull)

540 dtex f 144 (air texturized,
triangle, bright)

Weft

1050 dtex f 288(air-texturized,
Triangle, bright)

Date	Action	Revisions
2007 01 19	Activated	



Documents

M. Montgomery

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3.5 METHOD OF DYEING

Yarn dyed or as approved by
Materials Engineering

3.6 FINISHED OPERATIONS

As approved by Materials
Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.

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