



**FABRIC, SATIN UNI PATTERN, DOBBY WOVEN,  
UNLAMINATED**

**WSS-M1H1033-A**

## 1. SCOPE

The material defined by this specification is a woven dobby polyester face fabric.

## 2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the CD345 Titanium.

## 3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

### 3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

### 3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance  
(ASTM D 3775)

Warp  
Weft

335 ends/10 cm  
225 picks/10 cm

3.2.2 Fabric Weight, +/- 30 g/m<sup>2</sup> tolerance  
(FLTM BN 106-01)

350 g/m<sup>2</sup>

### 3.3 COMPOSITION (ASTM D 629)

Fabric

100% polyester

### 3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp

dtex 540, (polyester)

Weft

dtex 830, (polyester)

| Date       | Action    | Revisions |
|------------|-----------|-----------|
|            |           |           |
|            |           |           |
| 2006 12 11 | Activated |           |



**Documents**

M. Montgomery

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### 3.5 METHOD OF DYEING

Yarn dyed or as approved by  
Materials Engineering

### 3.6 FINISHED OPERATIONS

As approved by Materials  
Engineering

## 4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.