



FABRIC, TRUDIE NEW QUILT, WOVEN JACQUARD, LAMINATED, ROLLER EMBOSSED

WSS-M1H1051-A

1. SCOPE

The material defined by this specification is a woven jacquard polyester fabric laminated with foam and scrim, with a roller embossed pattern called Quilt.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2007 Model Year B 299.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)

Warp	285 ends/10 cm
Weft	195 picks/10 cm

3.2.2 Fabric Weight laminated, +/- 10% tolerance
(FLTM BN 106-01)

400 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	420 dtex f 136, Semi-Dull Round AJT
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Weft	380 dtex f 98, Semi-Dull Round False Twist
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Date	Action	Revisions
2007 01 19	Activated	



Documents

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3.5 METHOD OF DYEING

Piece Dyed

3.6 FINISHED OPERATIONS

As approved by
Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.

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