FABRIC, ZINC II PATTERN, FLAT WOVEN **WSS-M1H1088-A**

1. SCOPE

The material defined by this specification is a ZINC II pattern, Dobby woven, bodycloth of good quality and uniform composition. The fabric is backcoated.

2. APPLICATION

This specification was released originally for material used as a seat fabric, insert/bolster application for 2007 P356 Super Duty.

3. REQUIREMENTS

Material specification requirements are to be used for initial qualification of materials.

In addition to the requirements listed herein, the fabric shall meet all requirements of: WSS-M8P18-A1/A4.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements for Production Materials (WSS-M99P1111-A)

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)

Warp	338 ends/10 cm
Fill	185 picks/10 cm

3.2.2 Fabric Weight, +/- 5% tolerance
(FLTM BN 106-01)

Face Fabric w/backcoat	400 g/m^2

3.3 COMPOSITION
(ASTM D 629)

Tolerance as specified in WSS-M8P18-A1/A4.

Fabric	100% Polyester
Backcoating	Latex

Date	Action	Revisions
2006 11 08	Activated	M. Dumitrescu

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3.4	**YARN CONSTRUCTION** (ASTM D 1244)		
	Warp	A.	16.7 tex f34 (false twist polyester) x 3
	Fill	W	16.7 tex f68 (air textured polyester) x 3
		X	16.7 tex f34 (solution dye polyester) x 3
3.5	**METHOD OF DYEING**		piece dye/solution dye
3.6	**FINISHING OPERATIONS**		woven, wash, dye, backcoated

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