

**FABRIC, DOT-COM PATTERN, FLAT WOVEN
25% MINIMUM PIR CONTENT****WSS-M1H1199-A****1. SCOPE**

The material defined by this specification is a Dot-Com pattern, Dobby, flat woven bodycloth of good quality and uniform composition. **The fabric has min 25% PIR (Post Industrial Recycled yarn) content** and it is backcoated.

2. APPLICATION

This specification was released originally for material used as a seat fabric, bolster application for 2011 P473 – F-250/350/450

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of: WSS-M8P18-A1/A4.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements for Production Materials (WSS-M99P1111-A)

3.2 FABRIC CONSTRUCTION**3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)**

Warp	330 ends/10 cm
Fill	165 picks/10 cm

**3.2.2 Fabric Weight, +/- 5% tolerance
(FLTM BN 106-01)**

Face Fabric w/backcoat	340 g/m ²
Backcoat	35 g/m ²

**3.3 COMPOSITION
(ASTM D 629)**

Tolerance as specified in WSS-M8P18-A1/A4.

Fabric	100% Polyester
Backcoating	Acrylic

Date	Action	Revisions	Rev. 0
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**Documents**

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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	65 tex f192 (air texture polyester) x 1
Fill	85 tex f192 (air texture 100% PIR polyester yarn) x 1
	83 tex f192 (air texture polyester) x 1

3.5 METHOD OF DYEING

Solution dye/yarn-package dye

3.6 FINISHING OPERATIONS

Warping, weaving, backcoated,
heat set

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase department will ensure that the material defined in this specification and shipped to any one assembly plant will be produced by one supplier only.