



FABRIC, STOCKTON KG PATTERN, DOBBY WOVEN

WSS-M1H527-C

1. SCOPE

The material defined by this specification is a STOCKTON KG pattern, flat DOBBY woven bodycloth of good quality and uniform composition. The fabric is backcoated.

2. APPLICATION

This specification was released originally for material used as a seat fabric for 2006 EN114 and 2006 Ranger.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of: WSS-M8P18-A1/A4.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements for Production Materials (WSS-M99P1111-A)

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)

Warp 134 ends/10 cm

Fill 122 picks/10 cm

3.2.2 Fabric Weight, range, g/m²
(FLTM BN 106-01)

Face Fabric w/backcoat 470 - 550

3.3 COMPOSITION (ASTM D 629)

Tolerance as specified in WSS-M8P18-A1/A4.

Fabric 100% Polyester

Backcoating Acrylic

Date	Action	Revisions
2005 09 23	Activated	



Documents

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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	A.	149 tex f336 (air entangled taslanized polyester)
Fill	W	167 tex f384 (air entangled taslanized polyester)
	X	143 tex f336 (air entangled taslanized polyester)

3.5 METHOD OF DYEING

Package Dye/ Solution dye

3.6 FINISHING OPERATIONS

As approved by Materials Engineering