



FABRIC, TWILL GR PATTERN, FLAT WOVEN

WSS-M1H756-A3

1. SCOPE

The material defined by this specification is a piece dyed Dobby woven polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for the 2005 ESCAPE Insert/Bolster seat cover.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)

Warp (ends/10 cm) 150

Weft (picks/10 cm) 165

3.2.2 Fabric Weight, g/m², +/- 10% Laminated * Face w/backcoat
(FLTM BN 106-01) 440 339

* laminated with 3 mm foam

3.3 COMPOSITION (ASTM D 629)

Fabric 100% Semi-dull polyester

Backcoat Acrylic

Date	Action	Revisions
2005 09 14	Activated	



Documents
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp 80.6 tex f196 (textured)

Weft 80.6 tex f196 (textured)

3.5 METHOD OF DYEING

Piece dyed

3.6 FINISHED OPERATIONS

Dye, dry, backcoat,
laminate

3.7 FLAMMABILITY (ISO 3795/SAE J369)

Burn Rate, max 100 mm/minute

Note: Not required on face fabric when used as a fully bonded composite.