



FABRIC, PREFERRED SUEDE II, NON-WOVEN

WSS-M1H770-B

1. SCOPE

The material defined by this specification is a needle punched non-woven fabric made from 0.333 tex polyester microfiber, impregnated with micro-porous polyurethane and backcoated. The fabric could be used plain, perforated, or embossed.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for S197 2007 California Special.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A4.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Weight, range (FLTM BN 106-01)

Face w/Backcoat 375 – 425 g/m²

Laminated with 3 mm foam 469 – 519 g/m²

Backcoat 34 g/m²

3.2.2 Composition (ASTM D 629)

Fabric 70% Polyester
30% Polyurethane

Backcoat Acrylic

3.2.3 Fiber Construction (ASTM D 1244)

0.333 tex Polyester Microfiber impregnated with Micro-Porous Polyurethane

Date	Action	Revisions
2006 01 24	Activated	



Documents

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ENGINEERING MATERIAL SPECIFICATION

WSS-M1H770-B

3.3 METHOD OF DYEING

Piece dye,
closed jet

3.4 FINISHING OPERATIONS

Dry, heatset, backcoat
inspect