



FABRIC, STAMPS PATTERN, PILE KNITTED

WSS-M1H930-A

1. SCOPE

The material defined by this specification is a 4 bar 28 gauge warp knitted, simulated velour, and etching to design the pattern, polyester bodycloth of good quality and uniform composition.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric, seat insert for D258 2004 Model Year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3887)

Wales	137 wales/10 cm
Courses	229 courses/10 cm

3.2.2 Fabric Weight, range
(FLTM BN 106-01)

393 – 435 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Face	(A)	8.0 tex f36 (polyester, semi-dull, round)
	(B)	7.7 tex f47 (polyester, dull)
Middle		7.7 tex f36 (polyester, semi-dull, round)
Back		7.7 tex f36 (polyester, semi-dull, round)

Date	Action	Revisions
2003 07 11	Activated	



Documents

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3.5 METHOD OF DYEING

Piece dyed

3.6 FINISHING OPERATIONS

As Approved by Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.

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