



FABRIC, SPAN PATTERN, WOVEN JACQUARD, UNLAMINATED

WSS-M1H931-A

1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2003 model year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)

Warp	250 ends/10 cm
Weft	170 picks/10 cm

3.2.2 Fabric Weight, +/- 15% tolerance
(FLTM BN 106-01)

300 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	620 dtex f144 (air Texturized, dull, round)
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Weft	600 dtex f144 (air texturized, semi-dull round)
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Weft	680 dtex f1 (monofil, 0.25mm, bright, round)
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Date	Action	Revisions
2004 05 26	Activated	



Documents

N. J. Komatsu

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3.5 METHOD OF DYEING

Yarn dyed or as approved by
Materials Engineering

3.6 FINISHED OPERATIONS

As approved by Materials
Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.