



FABRIC, CUBICLE PATTERN, PILE KNITTED, UNLAMINATED

WSS-M1H934-A

1. SCOPE

The material defined by this specification is a 4 bar 28 gauge warp knitted, simulated velour, polyester bodycloth.

2. APPLICATION

This specification was released originally for material used for as an interior trim fabric for 2003 Model Year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, range (ASTM D 3887)

Wales	144 wales/10 cm
Courses	190 courses/10 cm

3.2.2 Fabric Weight, range (FLTM BN 106-01)

247 - 303 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Face	110 dtex f47 (polyester, false twist)
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Middle & Back	76 dtex 24 (polyester, flat)
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Date	Action	Revisions
2003 10 09	Activated	



Documents

N. J. Komatsu

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3.5 METHOD OF DYEING

Piece dyed or as approved
by Materials Engineering

3.6 FINISHING OPERATIONS

As approved by Materials
Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1 Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.