



FABRIC, HERRINGBONE PATTERN, WOVEN

WSS-M1H935-A

1. SCOPE

The material defined by this specification is a Herringbone pattern, flat Dobby woven body cloth of good quality and uniform composition.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for 2005 U364 seat insert. The fabric is back-coated and laminated.

3. REQUIREMENTS

In addition, to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A4 as applicable. The fabric must be backcoated.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)

Warp 486 ends/10 cm

Fill 228 picks/10 cm

3.2.2 Fabric Weight, range, g/m²
(FLTM BN 106-01)

Laminated * Face with Backcoat

382 - 423 254 - 281

* At 3 mm thickness

3.3 COMPOSITION (ASTM D 629)

Tolerance as specified in WSS-M8P18-A1/A4

Fabric 100% Polyester

Backcoating EVA

Date	Action	Revisions
2003 10 09	Activated	



Documents

M. Dumitrescu

Document Sharing Hub



3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp

16.7 tex f36 (semi-dull polyester, false twist textured yarn)

Fill

25 tex f50 (semi-dull polyester, false twist textured yarn)

3.5 METHOD OF DYEING

Piece dye - Solution dye

3.6 FINISHING OPERATIONS

set make, wash, jet scour, dye, dry, scotch, dry, coat

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that material defined in this specification and shipped to any one assembly plant will be produced by one supplier only.