



FABRIC, WIRE PATTERN, WOVEN DOBBY, UNLAMINATED

WSS-M1H942-A

1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2004 model year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance (ASTM D 3775)

Warp	290 ends/10 cm
Weft	160 picks/10 cm

3.2.2 Fabric Weight, +/- 15% tolerance (FLTM BN 106-01)

375 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	600 dtex f192 (air texturized, Round)
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Warp	620 dtex f144 (air texturized, Round, highlight yarn)
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Date	Action	Revisions
2004 06 25	Activated	



Documents

N. J. Komatsu

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ENGINEERING MATERIAL SPECIFICATION

WSS-M1H942-A

Weft	1150 dtex f320(air texturized, Round)
Weft	(monofil, 0.3mm, diam, round, stretch, black)
Weft	620 dtex f144(air texturized, round)

3.5 METHOD OF DYEING

Yarn dyed or as approved by Materials Engineering

3.6 FINISHED OPERATIONS

As approved by Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.