

**FABRIC, TICTOC PATTERN, WOVEN JACQUARD,
UNLAMINATED****WSS-M1H944-A****1. SCOPE**

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for the 2002 Model Year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION**3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)**

Warp	300 ends/10 cm
Weft	155 picks/10 cm

**3.2.2 Fabric Weight, range.
(FLTM BN 106-01)**260 - 290g/m²**3.3 COMPOSITION
(ASTM D 629)**

Fabric	100% polyester
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Date	Action	Revisions
2007 03 09	Revised	Clause 3.4 weft change A. Harrison
2004 12 09	Revised	Clause 3.2.1 tolerance changed N. J. Komatsu
2003 10 27	Activated	N. J. Komatsu



3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp

540 dtex f136 (Polyester,
air texturized, round,
semi-dull)

Weft

540 dtex f144 (Polyester,
Bright, trilobal, air
texturized)

3.5 METHOD OF DYEING

Yarn dyed
or as approved by
Materials Engineering

3.6 FINISHING OPERATIONS

As approved by
Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.

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