



## FABRIC, FLOE PATTERN, WOVEN JACQUARD, UNLAMINATED

WSS-M1H952-A

### 1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

### 2. APPLICATION

This specification was released originally for material used as an interior trim fabric for use in the 2006 Model Year.

### 3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

#### 3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

#### 3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance  
(ASTM D 3775)

|      |                 |
|------|-----------------|
| Warp | 250 ends/10 cm  |
| Weft | 140 picks/10 cm |

3.2.2 Fabric Weight, +/- 15% tolerance  
(FLTM BN 106-01)

365 g/m<sup>2</sup>

#### 3.3 COMPOSITION (ASTM D 629)

|        |                |
|--------|----------------|
| Fabric | 100% polyester |
|--------|----------------|

#### 3.4 YARN CONSTRUCTION (ASTM D 1244)

|      |                                                      |
|------|------------------------------------------------------|
| Warp | 589-651 dtex f137-152<br>(air texturized, Semi-dull) |
|------|------------------------------------------------------|

| Date       | Action    | Revisions                                                      |
|------------|-----------|----------------------------------------------------------------|
| 2005 03 18 | Revised   | Yarn construction para 3.4 revised to show resultant thickness |
| 2004 07 13 | Activated |                                                                |



Weft

684-756 dtex f186-196  
(air texturized, bright)

1092-1270 dtex f260-288  
(air texturized, bright)

### 3.5 METHOD OF DYEING

Yarn dyed or as approved by  
Materials Engineering

### 3.6 FINISHED OPERATIONS

As approved by Materials  
Engineering

## 4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.