

**FABRIC, KYOTO PATTERN, WOVEN JACQUARD,  
UNLAMINATED****WSS-M1H955-A****1. SCOPE**

The material defined by this specification is a woven jacquard polyester face fabric.

**2. APPLICATION**

This specification was released originally for material used as an interior trim fabric for use in the 2006 Model Year.

**3. REQUIREMENTS**

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

**3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS**

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

**3.2 FABRIC CONSTRUCTION****3.2.1 Fabric Count, +/- 10% tolerance  
(ASTM D 3775)**

|      |                 |
|------|-----------------|
| Warp | 365 ends/10 cm  |
| Weft | 165 picks/10 cm |

**3.2.2 Fabric Weight, +/- 15% tolerance  
(FLTM BN 106-01)**310 g/m<sup>2</sup>**3.3 COMPOSITION  
(ASTM D 629)**

|        |                |
|--------|----------------|
| Fabric | 100% polyester |
|--------|----------------|

**3.4 YARN CONSTRUCTION  
(ASTM D 1244)**

|      |                                                       |
|------|-------------------------------------------------------|
| Warp | 510-570 dtex f 137-152<br>(air texturized, Semi-dull) |
| Weft | 520-580 dtex f137-152<br>(air texturized, bright)     |

| Date       | Action    | Revisions |
|------------|-----------|-----------|
|            |           |           |
|            |           |           |
| 2005 03 18 | Activated |           |

**Documents**

N. J. Komatsu

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### 3.5 METHOD OF DYEING

Yarn dyed or as approved by  
Materials Engineering

### 3.6 FINISHED OPERATIONS

As approved by Materials  
Engineering

## 4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.