FABRIC, MUSTANG PATTERN, FLAT WOVEN **WSS-M1H964-A**

1. SCOPE

The material defined by this specification is a MUSTANG pattern, Jacquard flat woven bodycloth of good quality and uniform composition.

2. APPLICATION

This specification was released originally for material used as an insert of seat fabric for the 2004 S197 Mustang seats.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of: WSS-M8P18-A1/A4.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 5% tolerance
(ASTM D 3775)

Warp	472 ends/10 cm
Fill	228 picks/10 cm

3.2.2 Fabric Weight, range
(FLTM BN 106-01)

Face Fabric w/backcoat	234 - 259 g/m^2
Laminated to 3mm foam	376 – 415 g/m^2

3.3 COMPOSITION
(ASTM D 629)

Tolerance as specified in WSS-M8P18-A1/A4.

Fabric	100% Semi-Dull Polyester
Backcoating	EVA

Date	Action	Revisions
2005 02 03	Activated	M. Dumitrescu

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3.4	**YARN CONSTRUCTION** (ASTM D 1244)	
	Warp	16.7tex f34 (false twist semi-dull round polyester)
	Fill	27.8tex f100(false twist semi-dull round polyester) x 2
3.5	**METHOD OF DYEING**	Piece Dye, Disperse Dye
3.6	**FINISHING OPERATIONS**	Set Make, wash, jet scour, dye, scotch, dry, coat

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