



FABRIC, HORIZON, INSERT, WOVEN, UNLAMINATED

WSS-M1H971-A

1. SCOPE

The material defined by this specification is a woven polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for C195 face lift project.

3. REQUIREMENTS

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)

Ends	360 ends/10 cm
Picks	205 picks/10 cm

3.2.2 Fabric Weight, +/- 15% tolerance.
(FLTM BN 106-01)

380 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	540 dtex f130 (air texturized, semi-dull, round)
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Weft	1	790 dtex f178 (air texturized, semi-dull round)
	2	750 dtex f288 (air texturized, bright)
	3	750 dtex f288 air texturized, bright)

Date	Action	Revisions
2004 09 09	Activated	



Documents

N. J. Komatsu

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3.5 METHOD OF DYEING

Yarn dyed or as approved by
Materials Engineering

3.6 FINISHED OPERATIONS

As approved by
Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.