



FABRIC, LUMEN, WOVEN JACQUARD, UNLAMINATED

WSS-M1H974-A

1. SCOPE

The material defined by this specification is a woven jacquard polyester face fabric.

2. APPLICATION

This specification was released originally for material used as an interior trim fabric for the 2006 Model Year.

3. REQUIREMENTS

In addition to the requirements listed herein, the fabric shall meet all requirements of WSS-M8P18-A1/A2/A3/A4 as applicable.

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 FABRIC CONSTRUCTION

3.2.1 Fabric Count, +/- 10% tolerance
(ASTM D 3775)

Warp	360 ends/10 cm
Weft	140 picks/10 cm

3.2.2 Fabric Weight, range.
(FLTM BN 106-01)

265 g/m²

3.3 COMPOSITION (ASTM D 629)

Fabric	100% polyester
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3.4 YARN CONSTRUCTION (ASTM D 1244)

Warp	370 dtex f68 (false twist, round, semi-dull)
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Weft	520 dtex f96, (round air texturized, semi-dull)
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	700 dtex f192 (trilobal air texturized, bright)
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Date	Action	Revisions
2005 02 10	Activated	



Documents

N. J. Komatsu

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3.5 METHOD OF DYEING

Yarn dyed
or as approved by
Materials Engineering

3.6 FINISHING OPERATIONS

As approved by
Materials Engineering

4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

- 4.1** Purchase departments will ensure that both materials defined in this specification and shipped to any one assembly plant will be produced by one supplier only.