



ANTI-SQUEAK TAPE

WSS-M6G18-A

1. SCOPE

The material defined by this specification is a felt product with an acrylic based adhesive tape.

2. APPLICATION

This specification was released initially for anti-squeak tapes for use behind wood veneer assemblies. The materials involved are felt: cotton/viscose/polyester blend, and double-sided adhesive tape, adhesive, modified acrylic, carrier, tissue.

3. REQUIREMENTS

3.1 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

Material suppliers and part producers must conform to the Company's Standard Requirements For Production Materials (WSS-M99P1111-A).

3.2 MATERIAL PROPERTIES

3.2.1 Color

Felt Black

3.2.2 Thickness

Felt 0.35 - 0.5mm
Adhesive plus carrier 0.115mm

3.2.3 Weight

Felt 50g/m²

3.2.4 Tensile Strength Dry

Felt 80N/5cm

3.2.5 Adhesive Tape

Service temperature range -20 to +150 °C
Shelf life 1 Year
Release from liner 10N/m Max
Tack Open 1200N/m
Tack Closed 1200N/m
Peel Adhesion Open 1000N/m
Peel Adhesion Closed 1000N/m

Date	Action	Revisions
2004 10 28	Activated	



Documents

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Document Sharing Hub



4. GENERAL INFORMATION

The information given below is provided for clarification and assistance in meeting the requirements of this specification.

4.1 STORAGE

Felt material should be stored in clean/dry conditions off floor level in sealed polyethylene bags. Mildew could occur if felts are stored in humid/damp conditions.