1. SCOPE: This standard applies to corrugated steel containers primarily used for handling dense, unpacked material.

Length	-	48 inches (1219 mm)
Width	-	33 inches (838 mm)
Height	-	28 inches (711 mm)
Capacity	-	20 cubic feet (0.6 cubic meters)
Weight Capacity	-	7000 pounds (3175 kg)
Tare Weight	-	360 pounds - approximate (163 kg)

2. REFERENCES:

Ford Manufacturing Standards
Z1 - General Equipment Procurement Specifications
ZE108 - Identification of Metal Containers

American National Standards Institute (ANSI)
ANSI MH26.1 - American National Standard Specifications for Industrial Metal Containers

3. GENERAL: Container construction shall be in accordance with the latest edition of the reference standards where applicable. In those instances where Ford standards exceed the requirement of the referenced standards, Ford standards shall apply. It shall be the responsibility of the supplier to meet all standards.

4. REQUIREMENTS:

4.1 IDENTIFICATION: All containers shall be identified as follows: (Identification to be embossed or stamped)

Ford Trademark (ZE108)

Rack Number - ZE1
Supplier's name or Identification
Date of manufacture

4.2 PAINT: The final paint color shall be black.

5. | TYPICAL SKETCH: Shown on page 2
| Drawing latest change date 10/27/93 available on request.

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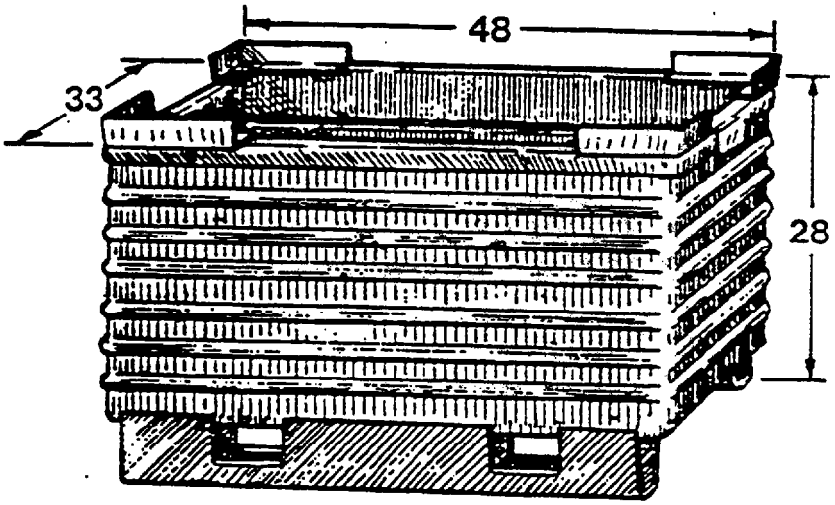
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