

EDS

Engineering,
GM DAEWOO Auto & Technology.
Standards

MASKING PAPER

EDS-M-6713

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VERSION: 3

1. PURPOSE

This specification specifies the requirements of basic property for the paper equipped with anti-adhered on both sides.

2. SCOPE

This specification applies to paper for covering of adhesive-coated materials during the transports and the stock keeping.

3. MATERIAL

Paper equipped with anti-adhered on both sides

4. REQUIREMENTS

DESIGNATION	TEST METHOD	SPECIFICATION
4.1. Material		Paper equipped with anti-adhered on both sides
4.2. Weight per unit area	EDS-T-7611	60 g/m ² min
4.3. Thickness	EDS-T-7624-2E	0.02 mm min
4.4. Strength		The strength of covering must be higher than the adhesive force of covering on the support
4.5. Test of cover paper for possible contaminants One primed and one phosphated steel test panel to SPCC(EDS-M-1101) with the dimension 250×100mm shall be vigorously rubbed for (5±1) seconds with one side of the cover paper and then for (5±1) seconds with the other side. Then the primed test panel so treated shall be painted to the relevant production conditions and then evaluated.		The painted and primed surface shall have not pitting or other deterioration, caused by the contaminants.

5. ADDITIONAL REQUIREMENTS

5.1. The paper shall be free from contamination on the surface which could prevent satisfactory removal from the adhesive side of the materials e.g. paper or deadener pads.