

EDS

Engineering,
GM DAEWOO Auto & Technology.
Standards

CONTACT ADHESIVE PAPER

EDS-M-6714

ISSUED DATE: 1995. 10. 30

REVISED DATE: 2003. 05. 16

VERSION: 3

1. PURPOSE

This specification specifies the requirements of basic property for the contact adhesive paper used for automobile.

2. SCOPE

This specification applies to the labels of various kind (for example, adhesive tire pressure)

3. MATERIAL

Contact adhesive paper, upper side is printed according to components drawing and backside is covered with masking paper.

4. REQUIREMENTS

DESIGNATION	TEST METHOD	SPECIFICATION
4.1 Material		Contact adhesive paper
4.1.1 Structure		Contact adhesive paper, upper side is printed according to components drawing and backside is covered with masking paper.
(1) Body paper (Separation of support and contact adhesive with tetrachloroethylene)		
1) Weight per unit area	EDS-T-7611	75 g/m ² min.
2) Thickness	EDS-T-7624-1A	0.08mm min.
(2) Adhesive		
(3) Masking paper		
1) Weight per unit area	EDS-T-7611	60 g/m ² min.
4.2 Tensile strength (Glazed paper with contact adhesive but without masking paper)	EDS-T-7132-J	
4.2.1 In longitudinal direction		20 N/cm min.
4.2.2 In transverse direction		20 N/cm min.
4.3 Resistance to heat	EDS-T-7610	4 N/cm min.
Base surface: EDS-M-1101		
Tested: immediately after covering		

5. ADDITIONAL REQUIREMENT

5.1. Other additional specifications see component drawings.

5.2. The paper cover must be separated non-destructively from the contact adhesive paper. After the separation