

EDS

Engineering,
GM DAEWOO Auto & Technology.
Standards

SELF ADHESIVE FILM WITH COATING ⑦

EDS-M-6805

ISSUED DATE: 1992. 03. 04

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VERSION: 3

1. PURPOSE

This specification specifies the requirements of basic property for patterns and qualities of the label used in automotive engine room and exterior panel of frame

2. SCOPE

This standard is applied to the explanation, cautions and decoration for parts of automotive engine room and exterior panel.

3. MATERIAL

Label which is applied with a protectant in one side of film and covered with silicon paper.

4. REQUIREMENTS

DESIGNATION	TEST METHOD	SPECIFICATION
4.1 Total thickness	EDS-T-7624 -A	0.30 0.35 mm
4.2 Weight per unit area	EDS-T-7611	320 370 g/m ²
4.3 Structure		
4.3.1 Protective coating		
(1) Material	EDS-T-7624 -A	Transparent polyurethane
(2) Thickness		
4.3.2 Film		
(1) Material	EDS-T-7624 -A	Colored and lettered, soft PVC
(2) Thickness		
4.3.3 Adhesive		
(1) Material		Polyacryl acid ester/ Vinylacetate, Copolymer, Butadiene-Styrene Polymeride or equivalent material, It must meet clause 4.1.1.
4.3.4 Protective paper		
(1) Material		Paper coated with silicon in one side
(2) Weight per unit area	EDS-T-7611	130 g/m ² min.
(3) Thickness	EDS-T-7624-A	0.14 mm min.