

EDS

Engineering,
Daewoo motor co., ltd.
Standards

CLEANING SOLVENT

EDS-M-8912

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1. MATERIAL NAME

Cleaning solvent

2. SCOPE

For cleaning sticky area of the sheets at direct glazing in accordance with material release.

Note : The cleaning solvent is allowed to be used only in connection with the glass primer EDS-M-8522 of the same suppliers.

3. GENERAL DESCRIPTION

Clourless to yellowish fluid on the base of Silane and monovalent alcohol

Density +20℃	kg/l	:	0.780 to 0.790
Boiling point (DIN 53 171)	℃	:	82 to 83
Burning point (DIN 51 755)	℃	:	12 to 15

4. NOTE

Samples of materials or parts that follow this standard shall be approved by Test & Experimental Dept. before mass production & delivery. In the event of any modification form this standard, it is the sole responsibility of the supplier to inform the purchaser of all such modifications. Furthermore, the supplier shall submit the modified sample for reapproval by Test & Experimental Dept. before mass production & delivery.

5. REQUIREMENTS

5.1. Use

No benzrestriction

5.2. Purity

Free of suspending materials and mechanical pollution

The degree of purity of each delivery shall be certified on a test certificate, especially with the remark that the thinner is delivered into cleaned containers.

5.3. Boiling residue Vol. % : 1 to 5

5.4. Evaporation number (DIN 53 170) : 10 to 12

5.5. Treatment

After the cleaning process, a thinner film shall remain so that a gut adhesion is achieved for the glass primer EDS-M-8522.

6. DELIVERY