GM	WORLDWIDE ENGINEERING STANDARDS	Material Specification	GMW17745

Petrolatum

1 Scope

1.1 Material Description. This specification defines requirements for petrolatum or petroleum jelly made of solid and liquid hydrocarbons.

1.2 Symbols. Not applicable.

1.3 Applicability. Petrolatum is a general purpose lubricant used for various applications.

2 References

Note: Only the latest approved standards are applicable unless otherwise specified.

2.1 External Standards/Specifications.

ASTM D127 ASTM D445 ASTM D937

2.2 GM Standards/Specifications.

9985007 GMW3059 GMW14270

2.3 Additional References.

Safety and Industrial Hygiene (S&IH) Technical Standard (TS), S&IH TS 3.4-160-02 (available at www.gmsupplypower.covisint.com)

Specification 8645013 (see engineer to obtain specification)

Specification 8645085 (see engineer to obtain specification)

3 Requirements

3.1 See Table 1.

Table 1: Petrolatum Test Requirements

Property	Standard	Units	P1 (9985007)	P2 Summer (8645013)	P2 Winter (8645013)	P3 (8645085)
Consistency	ASTM D937	Not applicable	160 to 190	Not available	Not available	135 to 175
Melting Point	ASTM D127	Celsius (°C)	55 to 65	60 to 71	49 to 63	52 to 60
Viscosity at 100 °C	ASTM D445	Centistokes (cSt)	12.5 to 16.2	70 to 90	70 to 90	70 to 95

Key: Material Code P1 = 9985007, Material Code P2 = 8645013, Material Code P3 = 8645085.

3.2 All materials supplied to this standard must comply with GMW3059, **Restricted and Reportable Substances**, including the requirement to submit a full material composition disclosure to GM via the International Material Data System (IMDS) or via a completed GMW3059 report form.

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4 Manufacturing Process

Not applicable.

5 Rules and Regulations

5.1 Legal Regulations. All materials must satisfy applicable laws, rules, regulations and recommendations valid in the country of usage.

5.2 Language. In the event of conflict between the English and domestic language, the English language shall take precedence.

5.3 Inspection and Rejection. All shipments of material or parts under contract or purchase order manufactured to this specification shall be equivalent in every respect to the initial samples approved by Engineering. There shall be no changes in either formulation or manufacturing processes permitted without prior notification and approval by Engineering. Lack of notification by the supplier constitutes grounds for rejection of any shipment. While samples may be taken from incoming shipments and checked for conformance to this specification, the supplier shall accept the responsibility for incoming shipments meeting this specification without dependence upon purchaser's inspection.

The series of tests used to approve each batch of product along with acceptance limits will be agreed upon by the purchaser and seller. The laboratory providing the certificate of analysis must also participate in a proficiency testing program (round robin) that is approved by the Fuels, Fluids, and Lubricants Global Subsystem Leadership Team (GSSLT) or designate. The Fuels, Fluids, and Lubricants GSSLT or designate must receive copies of the proficiency testing reports directly from the test program administrator.

5.4 Initial Source Approval. No shipment shall be made by any supplier until representative initial production samples have been approved by the Fuels, Fluids, and Lubricants Global Subsystem Leadership Team or designees meeting the requirements of this specification.

5.5 Material Safety Data Sheets/Safety Data Sheets (MSDS/SDS). For new product submissions, or when a change in chemical composition of an existing product has occurred, a complete copy of the Material Safety Data Sheet/Safety Data Sheet must be submitted in compliance with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS) requirements or other country-specific MSDS/SDS requirements. In addition, product MSDS/SDS submissions must be in compliance with specific country General Motors S&IH TS 3.4-160-02 where available.

6 Approved Sources

Materials supplied to this specification must be approved by General Motors.

The appropriate GM Materials Engineering department(s) must confirm material as meeting the requirements of this specification. Any test data sheets of material submitted to General Motors for such confirmation (e.g., during Production Part Approval Process (PPAP)) under this material specification must list all properties and must apply corresponding test methods of this material specification.

Engineering qualifications of an approved source are required for this standard. Only sources listed in the GM Materials File (i.e., GM SupplyPower) under this standard number have been qualified by engineering as meeting the requirements of this standard. To access this list, reference GMW14270 for latest location.

For other GM locations, the responsible engineering group should be contacted to obtain the approved source in that individual country.

7 Notes

7.1 Glossary. Not applicable.

7.2 Acronyms, Abbreviations, and Symbols.

°C	Celsius
cSt	Centistokes
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
GSSLT	Global Subsystem Leadership Team
IMDS	International Material Data System

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