



Lubricant, Rubber (Nonwater Dilutable)

1 Scope

The material defined in this specification is a rubber lubricant that is free of water and ideally suited for brake hose assembly.

Note: Nothing in this standard supercedes applicable laws and regulations.

Note: In the event of conflict between the English and domestic language, the English language shall take precedence.

1.1 Purpose/Material Description. This specification describes a rubber lubricant made up of synthetic polypropylene glycol. This lubricant is ready to use, not to be diluted, and water insoluble.

1.2 Symbols. Not applicable.

1.3 Applicability. This material is to be primarily used as a temporary lubricant to facilitate assembly of brake system and fuel system hose components.

1.4 Remarks. None.

2 References

Note: Only the latest approved standards are applicable unless otherwise specified.

2.1 External Standards/Specifications.

ASTM D445 ISO 3448

2.2 GM Standards/Specifications.

GMW3059

2.3 Additional References.

GM Part Numbers 9985784, 9986521

3 Requirements

3.1 All materials supplied to this standard must comply with GMW3059, **Restricted and Reportable Substances**, including the requirement to obtain a GM-approved International Material Data System (IMDS) submission.

3.2 The lubricant is a clear, nonodorous liquid of 100% Polyalkylene glycol monobutyl ether (PGME) and has a temperature range of -40 °C to 200 °C.

3.2.1 This lubricant shall have viscosity grade of 32 per ISO 3448.

3.2.2 This lubricant shall have kinematic viscosity of 28 cSt to 35 cSt at 40 °C per ASTM D445.

3.3 This lubricant should be the base oil version with no additive package.

3.4 The rubber lubricant is to be supplied ready to use without any mixing, agitation or dilution.

3.5 Material shall not exhibit any settling or stratification after 6 months storage. Containers shall be free of any particulate matter or other foreign material.

4 Manufacturing Process

Not applicable.

5 Rules and Regulations

5.1 Legal Regulations. All materials must satisfy applicable laws, rules, regulations and recommendations valid in the country of usage.

5.2 Language. In the event of conflict between the English and domestic language, the English language shall take precedence.

5.3 Inspection and Rejection. All shipments of material or parts under contract or purchase order manufactured to this specification shall be equivalent in every respect to the initial samples approved by Engineering. There shall be no changes in either formulation or manufacturing processes permitted without prior notification and approval by Engineering. Lack of notification by the supplier constitutes grounds for rejection of any shipment. While samples may be taken from incoming shipments and checked for conformance to this specification, the supplier shall accept the responsibility for incoming shipments meeting this specification without dependence upon purchaser's inspection.

The series of tests used to approve each batch of product along with acceptance limits will be agreed upon by the purchaser and seller. The laboratory providing the certificate of analysis must also participate in a proficiency testing program (round robin) that is approved by the Fuels, Fluids, and Lubricants Global Subsystem Leadership Team (GSSLT) or designate. The Fuels, Fluids, and Lubricants GSSLT or designate must receive copies of the proficiency testing reports directly from the test program administrator.

5.4 Initial Source Approval. No shipment shall be made by any supplier until representative initial production samples have been approved by the Fuels, Fluids, and Lubricants Global Subsystem Leadership Team or designees meeting the requirements of this specification.

5.5 Material Safety Data Sheets/Safety Data Sheets (MSDS/SDS). For new product submissions, or when a change in chemical composition of an existing product has occurred, a complete copy of the Material Safety Data Sheet/Safety Data Sheet must be submitted in compliance with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS) requirements or other country-specific MSDS/SDS requirements.

6 Approved Sources

Materials supplied to this specification must be approved by General Motors.

The appropriate GM Materials Engineering department(s) must confirm material as meeting the requirements of this specification. Any test data sheets of material submitted to General Motors for such confirmation (e.g., during Production Part Approval Process (PPAP)) under this material specification must list all properties and must apply corresponding test methods of this material specification.

For other GM locations, the responsible engineering group should be contacted to obtain the approved source in that individual country.

7 Notes

7.1 Glossary. Not applicable.

7.2 Acronyms, Abbreviations, and Symbols.

GHS	Globally Harmonized System of Classification and Labeling of Chemicals
GSSLT	Global Subsystem Leadership Team
IMDS	International Material Data System
MSDS	Material Safety Data Sheet
PGME	Polyalkylene Glycol Monobutyl Ether
PPAP	Production Part Approval Process
SDS	Safety Data Sheet