

**HOLDEN**

Holden Limited
Engineering Department

MATERIAL SPECIFICATION

NUMBER : HN 1904
SHEET : 1 of 2
RELEASE : April, 1985
REVISION :

NAME: ADHESIVE - HOT MELT

1. SCOPE:

A general purpose hot melt adhesive showing good adhesion to a variety of surfaces including rigid PVC, ABS, polypropylene, steel and acrylic lacquer.

2. PROPERTIES

- | | | |
|------|-----------------|---------------------------------|
| 2.1 | Colour | - Yellow |
| 2.2. | Viscosity | - 18,000 - 22,000 CPS at 180° C |
| 2.3. | Softening point | - 95° C to 100° C ring and ball |
| 2.4. | Heat resistance | - 65°C to 70° C |

- | | | | |
|----|------------------------|---|--------------------------------|
| 3. | APPROVED |] | |
| | INSPECTION & REJECTION |] | Refer clause ABC and G HN 1000 |
| | CERTIFICATION |] | |

*THIS DOCUMENT MUST NOT BE REPRODUCED. IF USED IN RELATION TO
THE COMPANY'S PRODUCTS THE RECIPIENT IS RESPONSIBLE TO
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APPROVED SUPPLIERS AND MATERIALS SHEET

APPROVED MATERIALS

Bostik 6301

APPROVED SUPPLIERS

Bostik Australia

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