

**HOLDEN**

GM Holden Limited
Engineering Department

MATERIAL SPECIFICATION

NUMBER : HN2024
SHEET : 1 of 2
RELEASE : October, 1990
REVISION : October, 2009

NAME: ACTIVATOR FOR CYANOACRYLATES

1. SCOPE

This primer is used for increasing the cure rate of cyanoacrylate adhesives.

2. REFERENCES

HN1000 HN0013 GMW3059 ASTM D1475-90

3. REQUIREMENTS

Appearance	Colourless liquid
Density (ASTM D1475-90)	0.79 +/- 0.03 g/cm3
Drying Time (at 20 °C)	30 seconds approximately

4. APPROVAL, INSPECTION AND REJECTION

Refer HN 1000, Clauses A and C.

5. HAZARDOUS MATERIALS

Refer HN 1000, Clause H.

6. RESTRICTED AND REPORTABLE SUBSTANCES

- (i) All substances and parts must meet the compositional requirements of GMW3059.
- (ii) All chemical components present in materials supplied to this specification must comply with Australian NICNAS (National Industrial Chemicals Notification and Assessment Scheme) obligations.

*THIS DOCUMENT MUST NOT BE REPRODUCED. IF USED IN RELATION TO
THE COMPANY'S PRODUCTS THE RECIPIENT IS RESPONSIBLE TO CONFIRM
THE DOCUMENT ISSUE DATE IS STILL VALID.*

FORM : S:\EngBusProcess\EngMaterials\MatlsAndAppearance\NBRspecific\0AdminMgmt\StandardForms\MatSpec.doc

**Documents**

Document Sharing Hub

**HOLDEN**

GM Holden Limited
Engineering Department

MATERIAL SPECIFICATION

NUMBER : HN2024
SHEET : 2 of 2
RELEASE : October, 1990
REVISION : October, 2009

NAME: ACTIVATOR FOR CYANOACRYLATES

7. APPROVED SUPPLIERS AND MATERIALS

Material known to meet the full requirements of this specification:

APPROVED SUPPLIER	APPROVED MATERIAL
Henkel	Loctite 7452 (Tac Pac)

8. REVISION

- | | |
|----------------|--|
| November, 2004 | -HN2024 was made INACTIVE. HN2024 was initially released in October 1990 as an "APPROVED SUPPLIERS AND MATERIALS SHEET". |
| October, 2009 | <ul style="list-style-type: none"> - HN2024 was made ACTIVE. - Title of specification has been changed from "ACTIVATOR-CYANOACRYLATE ADHESIVES" to "ACTIVATOR FOR CYANOACRYLATES" - Full HN specification has been written. - Inclusion of November 2004 revision statement in section "8.REVISION". |

Prepared by: Y. Zia

*THIS DOCUMENT MUST NOT BE REPRODUCED. IF USED IN RELATION TO
THE COMPANY'S PRODUCTS THE RECIPIENT IS RESPONSIBLE TO CONFIRM
THE DOCUMENT ISSUE DATE IS STILL VALID.*

FORM : S:\EngBusProcess\EngMaterials\MatlsAndAppearance\NBRspecific\0AdminMgmt\StandardForms\MatSpec.doc