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INTERNATIONAL STANDARD

NORME INTERNATIONALE

Fibre optic interconnecting devices and passive components – Fibre optic connector optical interfaces –
Part 3-8: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical 8 degrees angled-APC composite ferrule using titanium as fibre surrounding material, single mode fibre

Dispositifs d'interconnexion et composants passifs à fibres optiques – Interfaces optiques de connecteurs pour fibres optiques –
Partie 3-8: Interfaces optiques, férules composites cylindriques APC-angle de 8 degrés, de diamètre 2,5 mm et 1,25 mm, utilisant le titane comme matériau entourant la fibre, fibres unimodales

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR OPTICAL INTERFACES –

Part 3-8: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical 8 degrees angled-APC composite ferrule using titanium as fibre surrounding material, single mode fibre

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International Standard IEC 61755-3-8 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/2769/FDIS	86B/2802/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

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Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

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1 Scope

This part of IEC 61755 defines dimensional limits and material properties of a 2,5 mm and a 1,25 mm diameter cylindrical composite ferrule optical interface to meet specific requirements for APC fibre-to-fibre interconnection. The composite ferrule uses different materials in the end face contact zone and in ferrule to sleeve contact zone. The specified materials for each zone are zirconia (ZrO_2) for the ferrule to sleeve contact zone and titanium for the end face contact zone. Ferrules made from the material specified in this standard are suitable for use in categories C, U, E and O as defined in IEC 61753-1.

NOTE If mated within the same family (cylindrical APC ferrule), the ferrules specified in this standard are intended to have the same optical attenuation performance grade for connections with all ferrules described in different parts of IEC 61775-3.

2 Description

The performance of a cylindrical ferrule optical interface is determined by the accuracy with which the optical datum targets of two mating ferrules are aligned with each other. There are three conditions affecting the alignment of two optical datum targets, lateral offset, angular offset and longitudinal offset.

Parameters influencing the lateral and angular offset of the optical fibre axes include the following:

- ferrule outside diameter;
- fibre hole concentricity relative to the ferrule outside diameter;
- fibre hole angle relative to outside diameter axis;
- fibre cladding diameter to fibre hole clearance;
- alignment sleeve inside diameter;
- fibre core concentricity relative to the cladding diameter;
- fibre core orientation relative to keying feature.

Parameters influencing the longitudinal offset of the optical fibre axes include the following:

- end face spherical radius;
- end face spherical radius apex offset;
- fibre undercut;
- axial force on ferrule end face;
- ferrule and fibre material physical constants;
- alignment sleeve frictional force;
- keying accuracy.

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3 Interface parameters for APC ferrule independent from the ferrule material

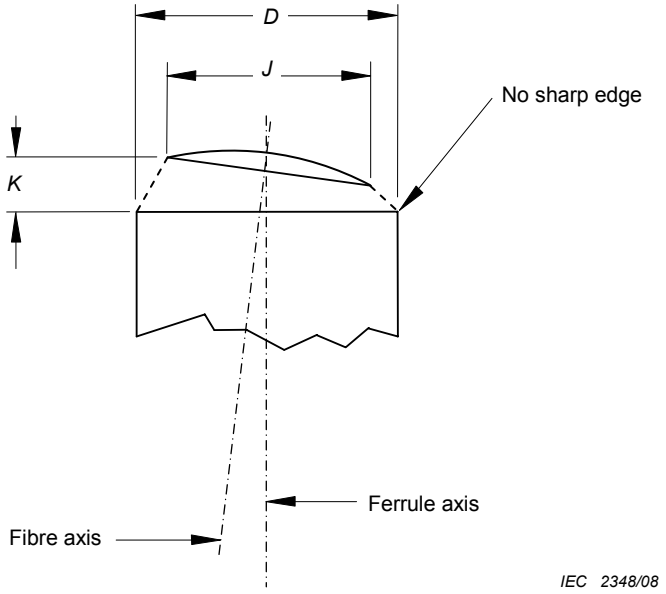

Figure 1 – Interface dimensions for APC ferrule

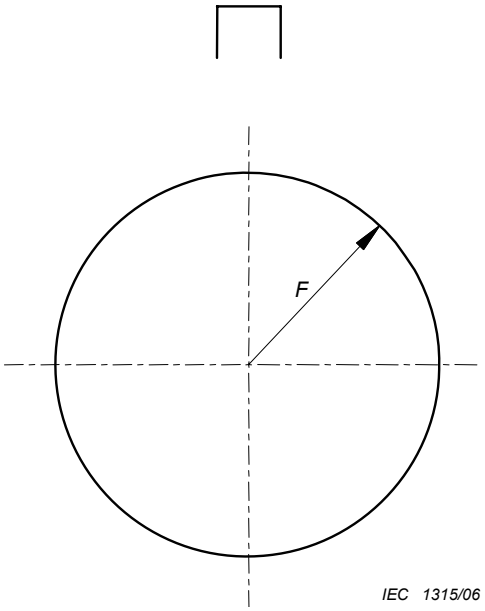

Figure 2 – Fibre core location

F defines the radial coordinate limits of the optical fibre core relative to the optical datum of the ferrule.

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