IEC TR 60904-14

Edition 1.0 2020-11

TECHNICAL REPORT

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Photovoltaic devices –
Part 14: Guidelines for production line measurements of single-junction PV module maximum power output and reporting at standard test conditions

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IEC TR 60904-14:2020-11(en)

Full document details: IEC TR 60904-14-2020

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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 27.160

ISBN 978-2-8322-9082-8

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CONTENTS

FOREWORD 4
1 Scope 6
2 Normative references 6
3 Terms and definitions 7
4 Measurement principles 7
4.1 Measurement of I-V curves 7
4.2 Standard test conditions 8
4.2.1 General 8
4.2.2 Additional practical considerations 9
4.2.3 Deviations from STC, errors, and uncertainties 9
4.3 Solar simulators 12
4.3.1 General 12
4.3.2 Solar simulator requirements in relevant IEC documents 13
4.3.3 Spectral distribution of irradiance 13
4.3.4 Spatial non-uniformity of irradiance 14
4.3.5 Temporal instability of irradiance 15
4.3.6 Angular distribution of irradiance 16
4.4 Reference modules 16
4.4.1 General 16
4.4.2 Irradiance monitoring 17
4.4.3 Reference device requirements in relevant IEC documents 17
4.4.4 Reference module characteristics 18
4.5 Calibration and operation procedures of measurement equipment 19
4.5.1 General 19
4.5.2 Calibration and operation procedure requirements in relevant IEC documents 19
4.5.3 Calibration frequency 20
4.5.4 Factors affecting calibration of measurement equipment 20
5 Measurement systems analysis 25
5.1 General 25
5.2 Evaluation of measurement repeatability and reproducibility 25
Bibliography 28

Figure 1 – Application of IEC documents to report STC P_{max} values, adapted from published work [1] 8
Figure 2 – Graphical summary of STC (cross-sectional view of module) 9
Figure 3 – Example traceability chain for production PV modules, adapted from published work [10] 18
Dashed lines represent optional validation checks. 22
Figure 4 – Flowchart describing solar simulator irradiance adjustment based on reference module P_{max}; adapted from published work [7] 22
Figure 5 – Illustration of four-terminal electrical connection to a PV module 24

Documents
Document Sharing Hub
Full document details: IEC TR 60904-14-2020

Table 1 – Factors contributing to P_{max} uncertainty 11

Table 2 – Summary of effects due to deviations from STC and factors of 4.2.2 12

Table 3 – Types of production module P_{max} errors that can be partially cancelled by setting solar simulator irradiance using a matched reference module 21

Table 4 – Small sampling analysis (n = 4, p = 4) over a single day, including variation in module placement and module electrical connection [10] (solar simulator irradiance was set for each trial using the reference module's P_{max}) 26

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Document Sharing Hub

Full document details: IEC TR 60904-14-2020

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PHOTOVOLTAIC DEVICES –

Part 14: Guidelines for production line measurements of single-junction PV module maximum power output and reporting at standard test conditions

FOREWORD

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IEC TR 60904-14, which is a Technical Report, has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

The text of this Technical Report is based on the following documents:

Draft TR	Report on voting
82/1748/DTR	82/1785A/RVDTR

Full information on the voting for the approval of this Technical Report can be found in the report on voting indicated in the above table.

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This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60904 series, published under the general title *Photovoltaic devices*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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PHOTOVOLTAIC DEVICES –

Part 14: Guidelines for production line measurements of single-junction PV module maximum power output and reporting at standard test conditions

1 Scope

This document provides guidelines for measurements of the maximum power (P_{max}) output of single-junction photovoltaic (PV) modules and for reporting at standard test conditions (STC) in industrial production line settings. Such measurements typically:

- Record current-voltage (I-V) data while illuminating the module with a solar simulator;
- Are performed on 100 % of manufactured modules, in order to determine whether they meet nameplate requirements for various bins spanning different power output levels.

This type of measurement is widespread and performed in high volume by PV module manufacturers worldwide. As it is desirable to have consistent measurement practices across the industry, this document describes the following features of such measurements:

- Essential elements, in order to provide common understanding;
- Common issues or complications;
- Sources of error and uncertainty, including recommendations to minimize them.

Understanding of P_{max} measurement uncertainties is expected to be useful in application of other IEC documents, such as IEC 61215-1 and IEC 62941, where P_{max} tolerances and uncertainties must be determined. Whenever possible, this document references specific IEC documents covering topics in more detail. Where no such documents exist, this document provides guidance and recommendations based on other publications relevant to the PV industry.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60512-2-1, *Connectors for electronic equipment – Tests and measurements – Part 2-1: Electrical continuity and contact resistance tests – Test 2a: Contact resistance – Millivolt level method*

IEC 60891, *Photovoltaic devices – Procedures for temperature and irradiance corrections to measured I-V characteristics*

IEC 60904-1:2020, *Photovoltaic devices – Part 1: Measurement of photovoltaic current-voltage characteristics*

IEC 60904-2:2015, *Photovoltaic devices – Part 2: Requirements for photovoltaic reference devices*

IEC 60904-3:2019, *Photovoltaic devices – Part 3: Measurement principles for terrestrial photovoltaic (PV) solar devices with reference spectral irradiance data*

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IEC 60904-4, *Photovoltaic devices – Part 4: Reference solar devices – Procedures for establishing calibration traceability*

IEC 60904-7, *Photovoltaic devices – Part 7: Computation of the spectral mismatch correction for measurements of photovoltaic devices*

IEC 60904-9:2020, *Photovoltaic devices – Part 9: Classification of solar simulator characteristics*

IEC 60904-10, *Photovoltaic devices – Part 10: Methods of linear dependence and linearity measurements*

IEC 61215-1, *Terrestrial photovoltaic (PV) modules – Design qualification and type approval - Part 1: Test requirements*

IEC 61215-2:2016, *Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 2: Test procedures*

IEC TS 61836, *Solar photovoltaic energy systems – Terms, definitions and symbols*

IEC 61853-2:2016, *Photovoltaic (PV) module performance testing and energy rating – Part 2: Spectral responsivity, incidence angle and module operating temperature measurements*

IEC 62941:2019, *Terrestrial photovoltaic (PV) modules – Quality system for PV module manufacturing*

ISO/IEC Guide 98-3:2008, *Uncertainty of measurement – Part 3: Guide to the uncertainty of measurement (GUM:1995)*

JCGM 200, *International vocabulary of metrology – Basic and general concepts and associated terms (VIM)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC TS 61836, IEC 60904-1, IEC 60904-9, ISO/IEC Guide 98-3, and JCGM 200 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO online browsing platform: available at http://www.iso.org/obp

4 Measurement principles

4.1 Measurement of I-V curves

Figure 1 summarizes the application of IEC documents in order to measure PV module I-V curves and report STC P_{max} values in production line settings. The following symbols refer to common parameters measured directly from a module I-V curve:

- Short-circuit current and open-circuit voltage: I_{SC} and V_{OC}, respectively
- Current and voltage at the maximum power point: I_{Pmax} and V_{Pmax}, respectively
- Maximum power: P_{max}, which is equal to the product $I_{Pmax} \times V_{Pmax}$

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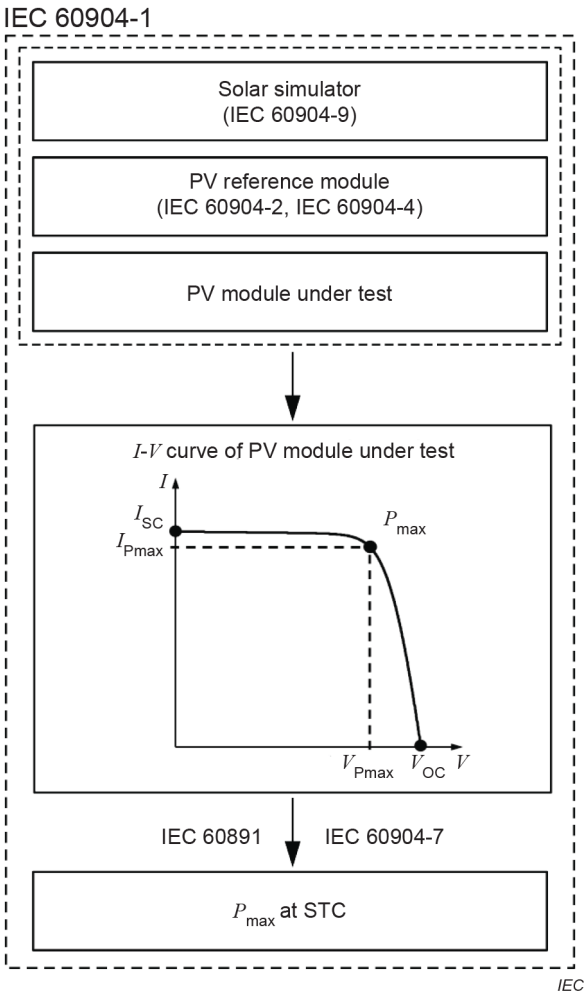

Documents referenced by the correction procedures of IEC 60891 and IEC 60904-7 are omitted for simplicity.

Figure 1 – Application of IEC documents to report STC P_{max} values, adapted from published work [1][1]

4.2 Standard test conditions

4.2.1 General

STC give the essential properties of the light to which the PV module is exposed and the thermal state at which the PV module is kept during measurement of its I-V characteristic. STC are intended to give a common and standardized reference point for a practical assessment of PV module performance in both laboratory and industrial settings; they are not necessarily intended to describe all conditions under which a PV module operates when installed outdoors. STC are defined in IEC TS 61836 as follows:

a) A spectral irradiance equal to the global spectral irradiance defined in IEC 60904-3 (essential light property);

b) Total irradiance equal to 1 000 W m^{-2} (essential light property);

c) Cell junction temperature within the module equal to 25 °C (thermal state of the PV module).

IEC 60904-3:2019, Clause 5 further specifies that the angular distribution of irradiance is defined such that "the complete radiation hits the solar device perpendicularly under normal incidence." STC are summarized graphically in Figure 2.

[1] Numbers in square brackets refer to the Bibliography.

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