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شرکت ملی گاز ایران

National Iranian Gas Co.

مدیریت پژوهش وفنآوری

Research and Technology Management

امور تدوین استانداردها

Standardization Division

IGS

Iranian Gas Standards

Specification for :

مشخصات فنی :

Welding Consumables

موادمصرفی جوشکاری

APPROVED

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Full document details: IGS M-PL-018 1389

FOREWORD

This standard is intended to be mainly used by **NIGC** and contractors and has been prepared on interpretation of recognized standards , technical documents , knowledge ,backgrounds and experiences in gas industries at national and international levels.

Iranian Gas Standards (**IGS**) are prepared , reviewed and ammended by technical standard committees within NIGC Standardization Div. and submitted to the **NIGC**'s "**STANDARDS COUNCIL**" for approval .

IGS Standards are subject to revision , amendment or withdrawal , if required , thus the latest edition of **IGS** shall be checked/inquired by **NIGC** users .

This standard must not be modified or altered by the end users within **NIGC** and her contractors. Any deviation from normative references and/or well known manufacturers specifications must be reported to Standardization div.

Any comments from concerned parties on **NIGC** distributed **IGS** are welcome to technical standards committees and will receive serious attention and consideration should a revision to standards is recommended .

GENERAL DEFINITIONS :

Throughout this standard the following definitions , where applicable , should be followed :

1- "**STANDARDIZATION DIV.**" has been organized to deal with all aspects of industrial standards in NIGC . Therefore , all queries for clarification or amendments are requested to be directed to the mentioned div.

2- "**COMPANY** " : refers to national iranian gas company .

3- "**SUPLIER**" : refers to a firm who will supply the service , equipment or material to igs specification whether as the prime producer or manufacturer or a trading firm .

4-"**SHALL**" : is used where a provision is mandatory.

5-"**SHOULD**" : is used where a provision is advised only.

6-"**MAY**" : is used where a provision is completely discretionary.

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