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Pipework — Corrugated flexible metallic hose assemblies for the protection of electrical cables in explosive atmospheres

*Tuyauteries — Tuyauteries métalliques flexibles onduleuses destinées à
la protection de câbles électriques dans les atmosphères explosives*



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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10807 was prepared by Technical Committee ISO/TC 5, *Ferrous metal pipes and metallic fittings*, Subcommittee SC 11, *Flexible interlocked and convoluted metallic hoses*.

Annexes A and B form an integral part of this International Standard. Annex C is for information only.

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International Organization for Standardization

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Pipework — Corrugated flexible metallic hose assemblies for the protection of electrical cables in explosive atmospheres

1 Scope

This International Standard specifies the design characteristics of corrugated flexible metallic hose which can be used to protect electrical wire and cable in explosive atmospheres or atmospheres where there is a risk of fire. These hoses can be used as static protection or for the protection of cables moved infrequently, occasionally, or less than once week.

This International Standard also provides instructions for the use of these hoses (see annex A) and the tests required for type approval (see annex B).

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 7-1:1994, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*.

ISO 427:1983, *Wrought copper-tin alloys — Chemical composition and forms of wrought products*.

ISO 683-13:1986, *Heat-treatable steels, alloy steels and free-cutting steels — Part 13: Wrought stainless steels*.

ISO 1634-1:1987, *Wrought copper and copper alloy plate, sheet and strip — Part 1: Technical conditions of delivery for plate, sheet and strip for general purposes*.

ISO 4948-1:1982, *Steels — Classification — Part 1: Classification of steels into unalloyed and alloy steels based on chemical composition*.

ISO 4948-2:1981, *Steels — Classification — Part 2: Classification of unalloyed and alloy steels according to main quality classes and main property or application characteristics*.

ISO 6708:—¹⁾, *Pipe components — Definition of nominal size (DN)*.

ISO 7369:—²⁾, *Pipework — Flexible metallic hoses — Vocabulary of general terms*.

3 Definitions

For the purposes of this International Standard, the definitions given in ISO 7369 apply.

4 Manufacturing process

The process for manufacturing leakproof corrugated flexible metallic hose complying with this International Standard is at the discretion of the manufacturer.

1) To be published. (Revision of ISO 6708:1980)

2) To be published. (Revision of ISO 7369:1983)

5 Materials

5.1 Metallic hose

The metallic hose shall be manufactured from either

- copper alloy with copper content 94 % or above, in accordance with ISO 1634, or
- austenitic stainless steel, in accordance with ISO 683-13.

5.2 End fittings

End fittings shall be manufactured from either

- steel corresponding to the classification of non-alloy steels given in ISO 4948-1 and ISO 4948-2, or
- austenitic stainless steel, in accordance with ISO 683-13.

5.3 Braiding

Braiding shall be carried out using either

- bronze wire in accordance with ISO 427, or
- austenitic stainless steel, in accordance with ISO 683-13.

5.4 Welding

Hose components can be joined by

- brazing;
- electric welding (MIG, MAG, TIG), microplasma welding (MP) or impulse welding.

Adhesive bonding and tin soldering are excluded.

6 Dimensions and performance

6.1 The dimensions and performance of corrugated flexible metallic hose complying with this International Standard are given in table 1.

6.2 The dimensions of end fittings and the lengths of hoses are shown in figure 1 and given in table 2.

The external shape of the end fitting may be polygonal or with notches for a sector wrench.

Table 1 — Dimensions and performance of flexible metallic hose in explosive atmospheres

Dimensions in millimetre

Nominal size ¹⁾ DN	Minimum internal diameter	Maximum value of minimum dynamic bend radius	Maximum value of minimum static bend radius
15	14	270	50
20	18	280	70
25	23	310	90
32 ²⁾	29	320	110
40	37	400	130
50	48	500	175
65 ²⁾	60	600	200
80	75	750	240
100	95	900	300

1) See ISO 6708.

2) DN with limited application.

7 Inspection and testing

7.1 General

The hose assemblies shall be subjected by the manufacturer to the inspections and tests specified in 7.2 to 7.4 (see also annex B).

7.2 Dimensional inspection

All hose assemblies shall comply with the requirements of tables 1 and 2.

7.3 Visual examination

All hose assemblies shall comply with the requirements of 8.3.

7.4 Hydraulic test

Each hose assembly shall be subjected to a hydraulic test under a minimum pressure of 40 bar with a nonaggressive fluid for a period of at least 60 s.

There shall be no leakage.

After testing, the hose shall be cleaned and dried.